


Isometric view

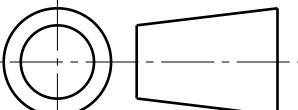
REV	DATE	DESCRIPTION
00	19JUN2020	INITIAL REVISION

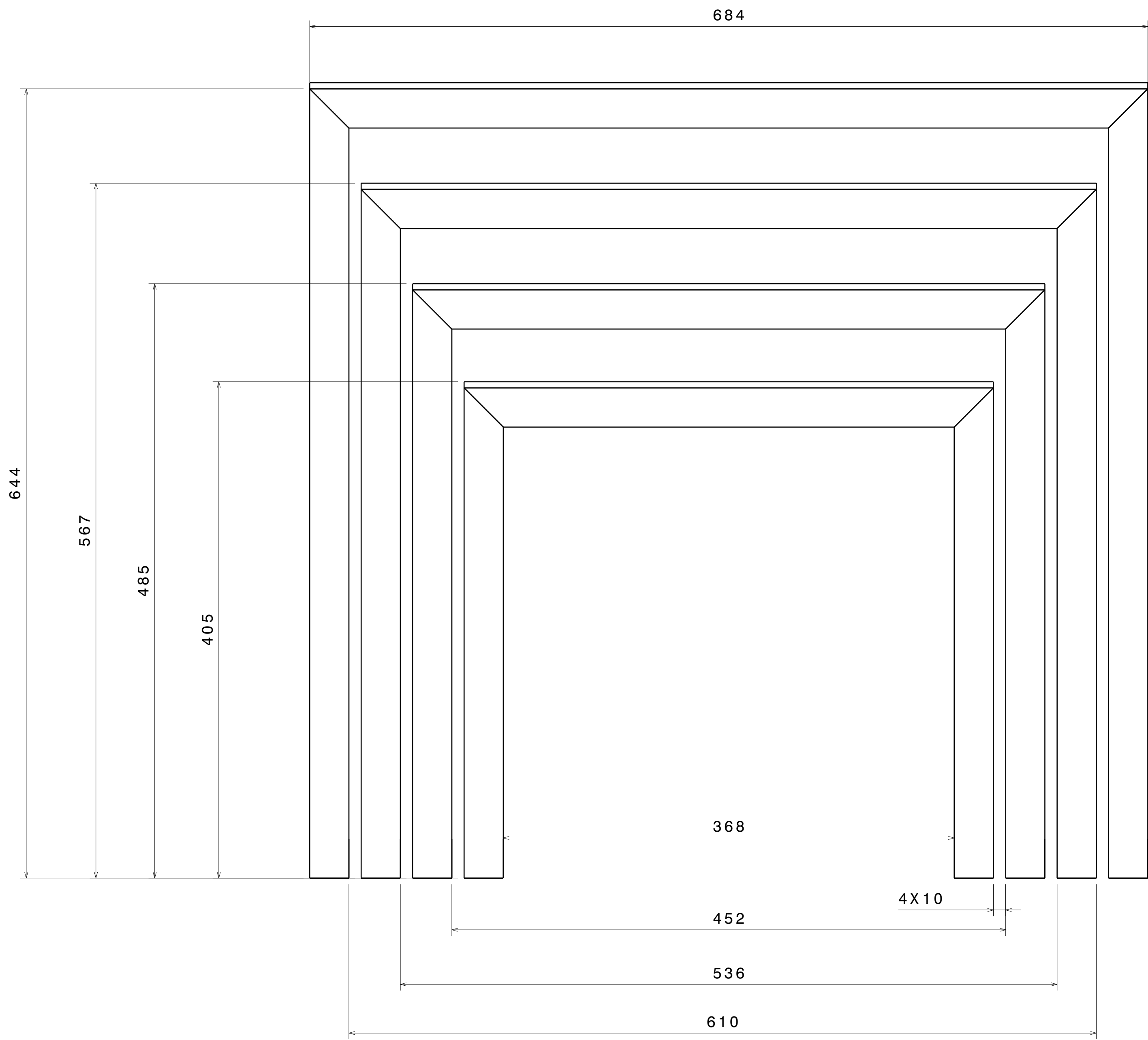
- NOTES:
- (⊥) ALL VERTICAL SUPPORTS ARE PERPENDICULAR.
 - FLATNESS OF .5MM IS APPLIED BY DEFAULT.
 - ⊲ WELD BEAD OF 2MM RADIUS IS FOLLOWED.
 - ▽▽ SURFACE FINISH MEDIUM TO SMOOTH IS USED.
 - ALL TUBES ARE AS PER APL APOLLO STANDARD. CHANGES MAY EFFECT THE LOAD CAPACITY.
 - ALL HORIZONTAL AND VERTICAL TUBES ARE PERPENDICULAR TO EACH OTHER WITH ±1 DEG.
 - FINE WELDNG IS REQUIRED AS PER MENTIONED DETAILS AND FINISHING.
 - HIGHER CURRENT WELDING MAY AFFECT THE BRITTLNESS OF MATERIAL WHICH LATER MAY RAISE TO WEAKENING OF STRUCTURE.
 - FABRICATORS ARE ALLOWED TO USE FITTINGS/FRAMES/SUPPORTS AS NEEDED AND THE SAME MUST BE COMMUNICATED BACK TO ENGINEERING TEAM.
 - BOP COMPONENT WEIGHTS ARE FOR REFERENCE ONLY AND SUBJECTED TO CHANGE PER PURCHASED COMPONENTS.

AN EXPLODED VIEW IS PLACED ON PAGE 5

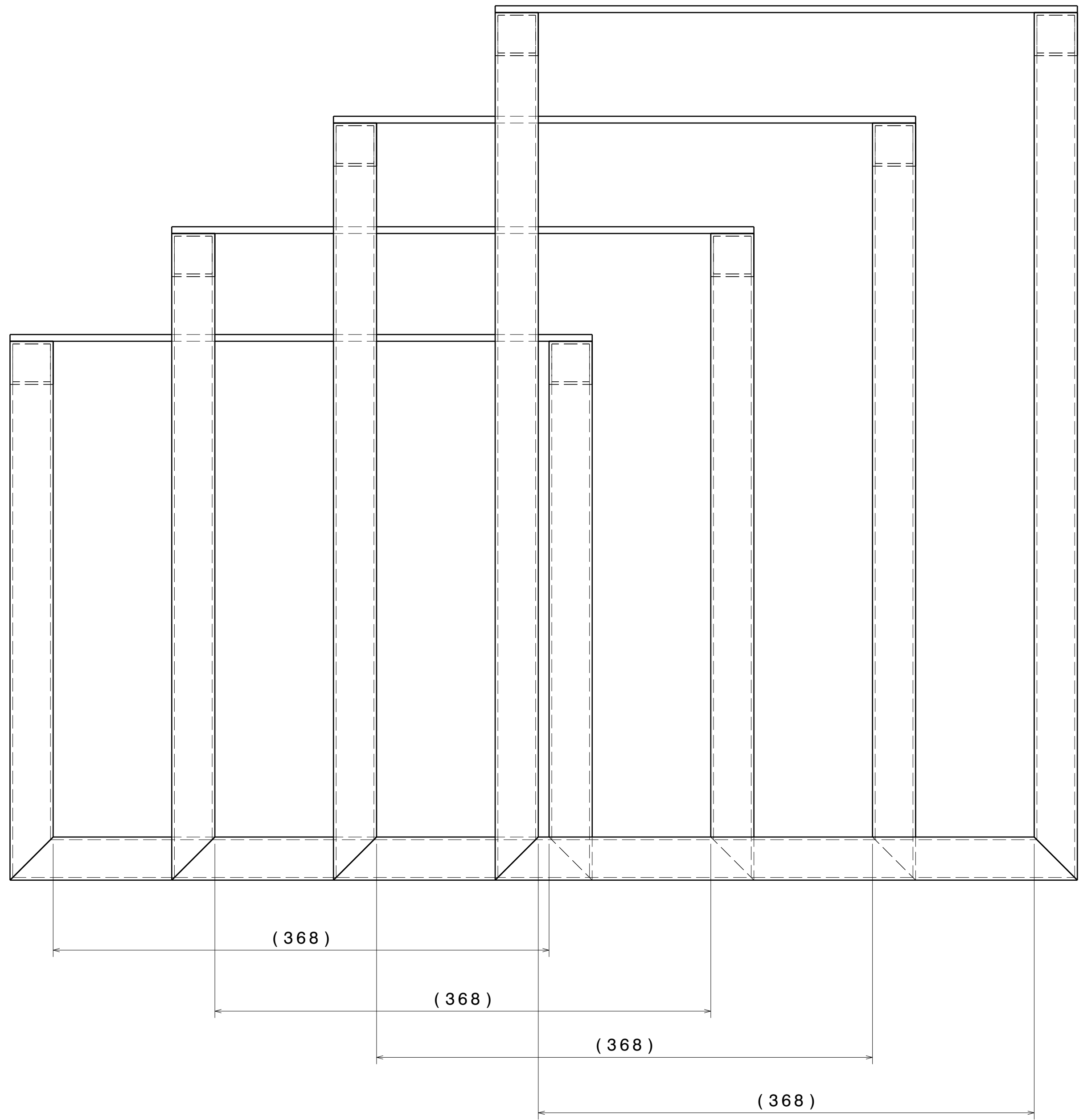
17	May 21 BOP 4	432 X 684 X 5	1	11.61
16	May 21 BOP 3	432 X 600 X 5	1	10.19
15	May 21 BOP 2	432 X 516 X 5	1	8.76
14	May 21 BOP 1	432 X 432 X 5	1	7.3
13	May 21 Frame 12	32SQ X 2 X 644	1	1.15
12	May 21 Frame 12	32SQ X 2 X 684	1	1.23
11	May 21 Frame 11	32SQ X 2 X 644	2	1.15
10	May 21 Frame 10	32SQ X 2 X 562	2	1
9	May 21 Frame 9	32SQ X 2 X 600	2	1.07
8	May 21 Frame 8	32SQ X 2 X 562	2	1
7	May 21 Frame 7	32SQ X 2 X 480	2	0.85
6	May 21 Frame 6	32SQ X 2 X 516	2	0.91
5	May 21 Frame 5	32SQ X 2 X 480	2	0.85
4	May 21 Frame 4	32SQ X 2 X 400	2	0.7
3	May 21 Frame 3	32SQ X 2 X 432	2	0.75
2	May 21 Frame 2	32SQ X 2 X 400	2	0.7
1	May 21 Frame 1	32SQ X 2 X 432	8	0.75
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	Wt (Kg) /Each
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		DRAWING TITLE		
DRAWN BY		DATE		
SB		19JUN2020		
CHECKED BY		DATE		
P2P Analysis & Solutions		19JUN2020		
DESIGNED BY		DATE		
P2P Analysis & Solutions		19JUN2020		
SIZE		DRAWING NUMBER		REV
A0		P2P May 19		00
SCALE		WEIGHT (kg)		SHEET 1 OF 4
As Indicated		0kg		

UNLESS OTHERWISE SPECIFIED
DIMENSION ARE IN MM
VIEWS:
THIRD ANGLE PROJECTION

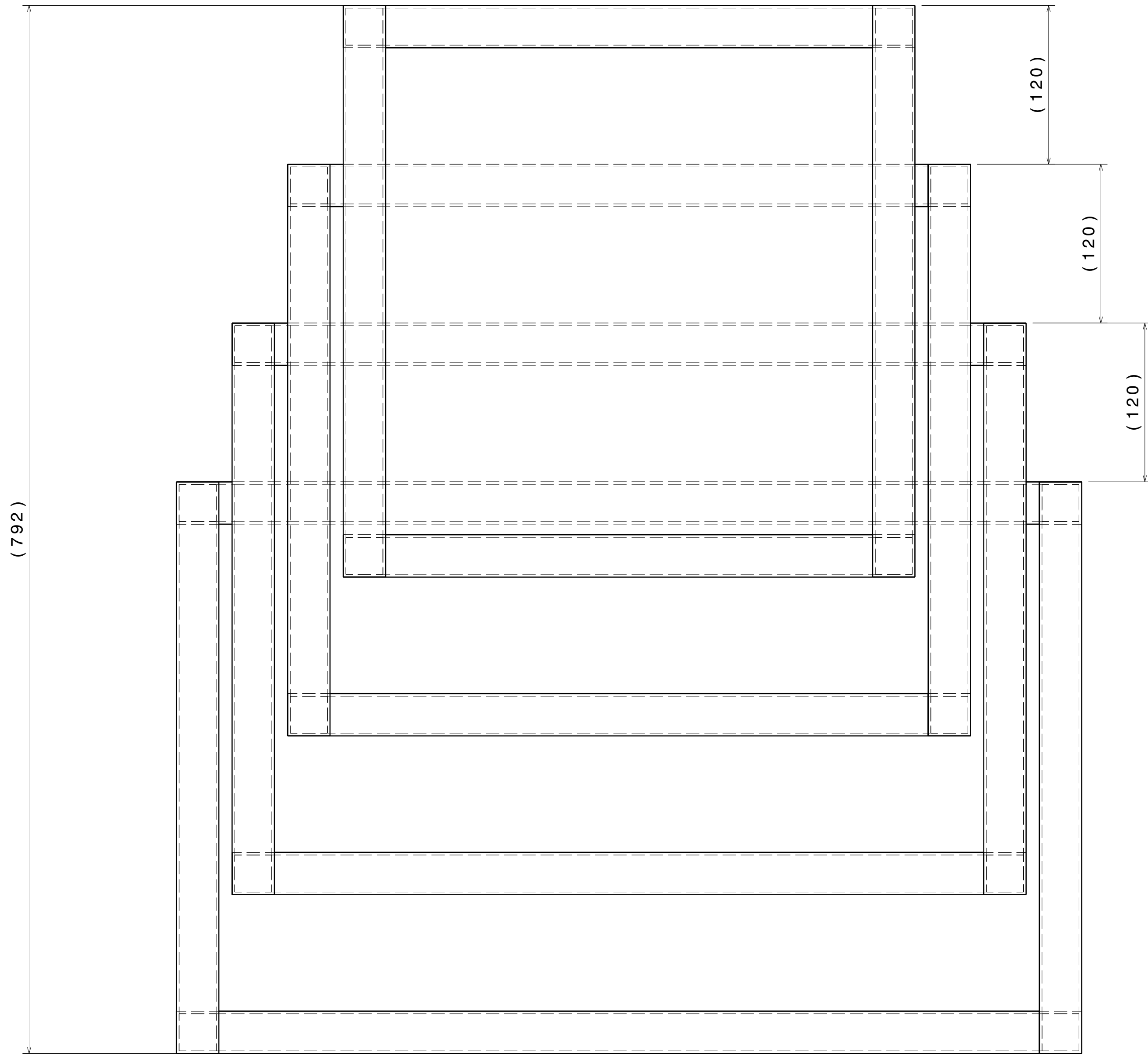




Front view
Scale: 2:5



Right view
Scale: 2:5



Bottom view
Scale: 2:5

REV	DATE	DESCRIPTION
00	19JUN2020	INITIAL REVISION

UNLESS OTHERWISE SPECIFIED
DIMENSION ARE IN MM
VIEWS:
THIRD ANGLE
PROJECTION

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DRAWN BY
SB

CHECKED BY
P2P Analysis &
Solutions

DESIGNED BY
P2P Analysis &
Solutions

DATE
19JUN2020

DATE
19JUN2020

DATE
19JUN2020

APL APOLLO TUBES LTD.

DRAWING TITLE
May 19

SIZE
A0

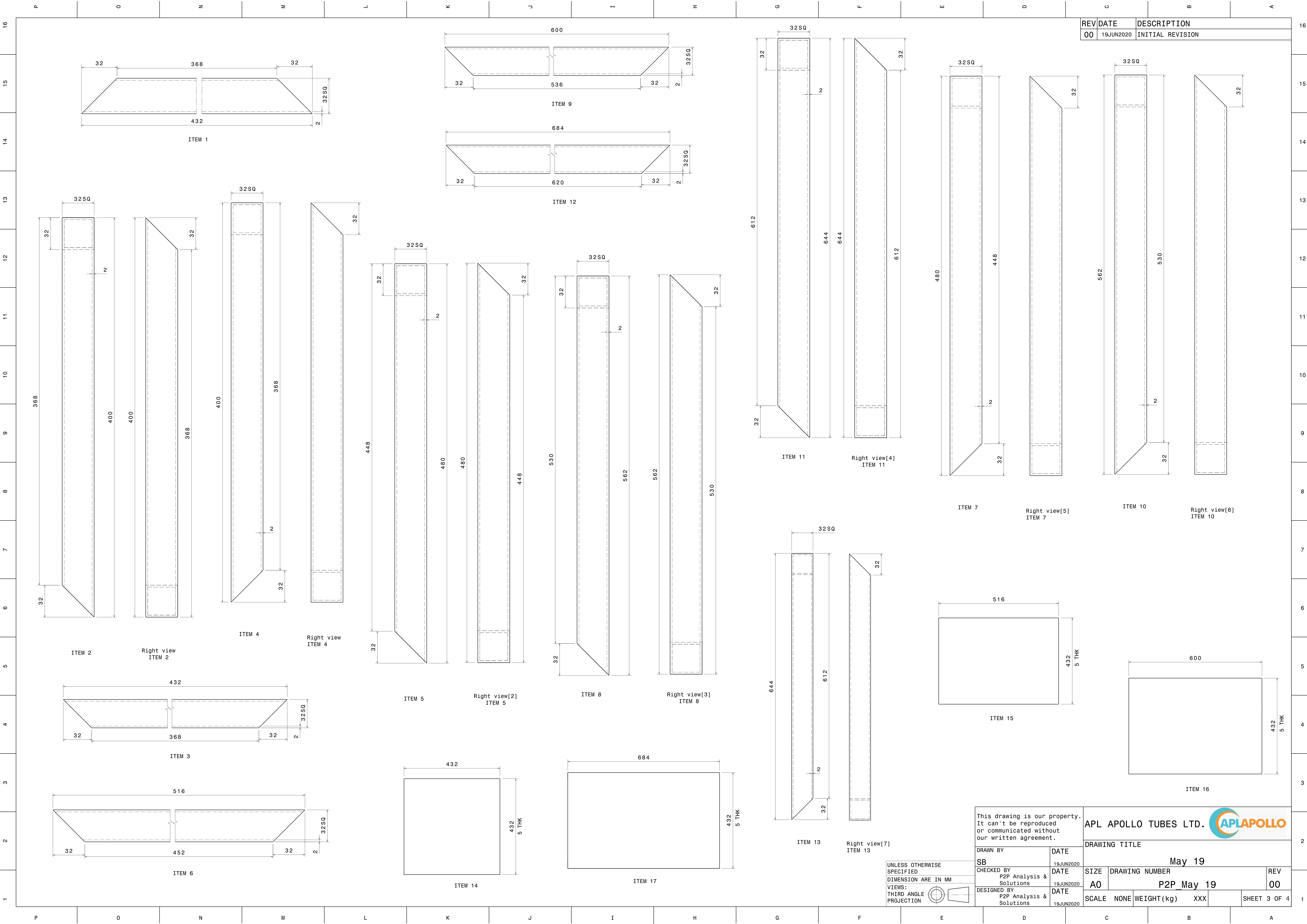
DRAWING NUMBER
P2P_May 19

REV
00


SCALE
NONE

WEIGHT (kg)
XXX

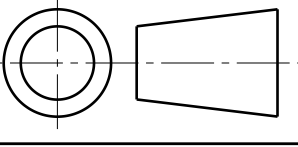
SHEET 2 OF 4



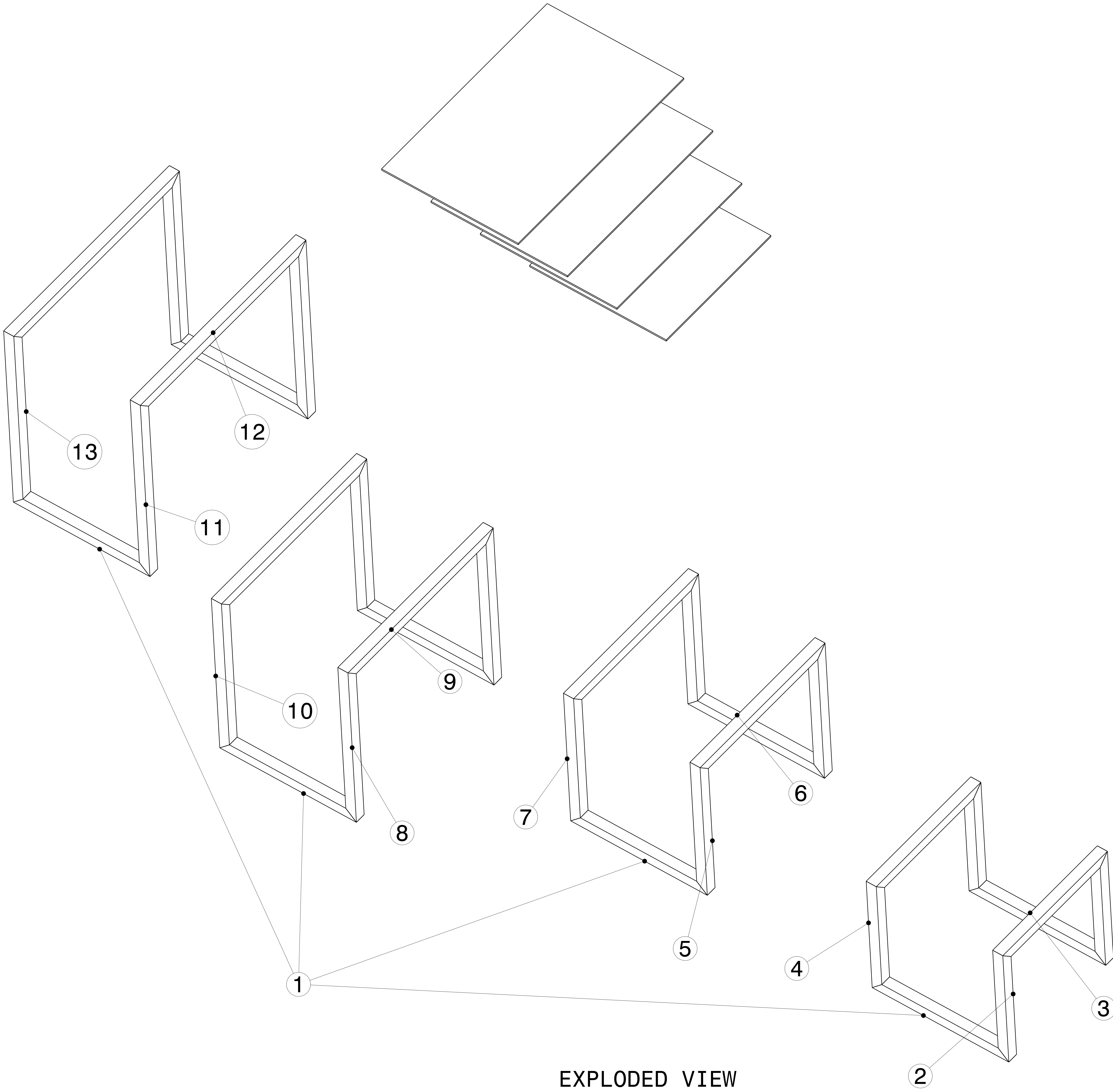
REV	DATE	DESCRIPTION
00	19JUN2020	INITIAL REVISION

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		DRAWING TITLE May 19			
DRAWN BY SB	DATE 19JUN2020	SIZE A0	DRAWING NUMBER P2P May 19	REV 00	
CHECKED BY P2P Analysis & Solutions	DATE 19JUN2020	SCALE NONE	WEIGHT (kg) XXX		SHEET 3 OF 4
DESIGNED BY P2P Analysis & Solutions	DATE 19JUN2020				


UNLESS OTHERWISE SPECIFIED
DIMENSION ARE IN MM
VIEWS:
THIRD ANGLE
PROJECTION



REV	DATE	DESCRIPTION
00	19JUN2020	INITIAL REVISION



EXPLODED VIEW

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		DRAWING TITLE	
DRAWN BY	DATE	May 19	
SB	19JUN2020		
CHECKED BY	DATE	SIZE	DRAWING NUMBER
P2P Analysis & Solutions	19JUN2020	A0	P2P_May 19
DESIGNED BY	DATE	SCALE	WEIGHT (kg)
P2P Analysis & Solutions	19JUN2020	NONE	XXX
		SHEET 4 OF 4	

UNLESS OTHERWISE SPECIFIED
DIMENSION ARE IN MM
VIEWS:
THIRD ANGLE
PROJECTION

