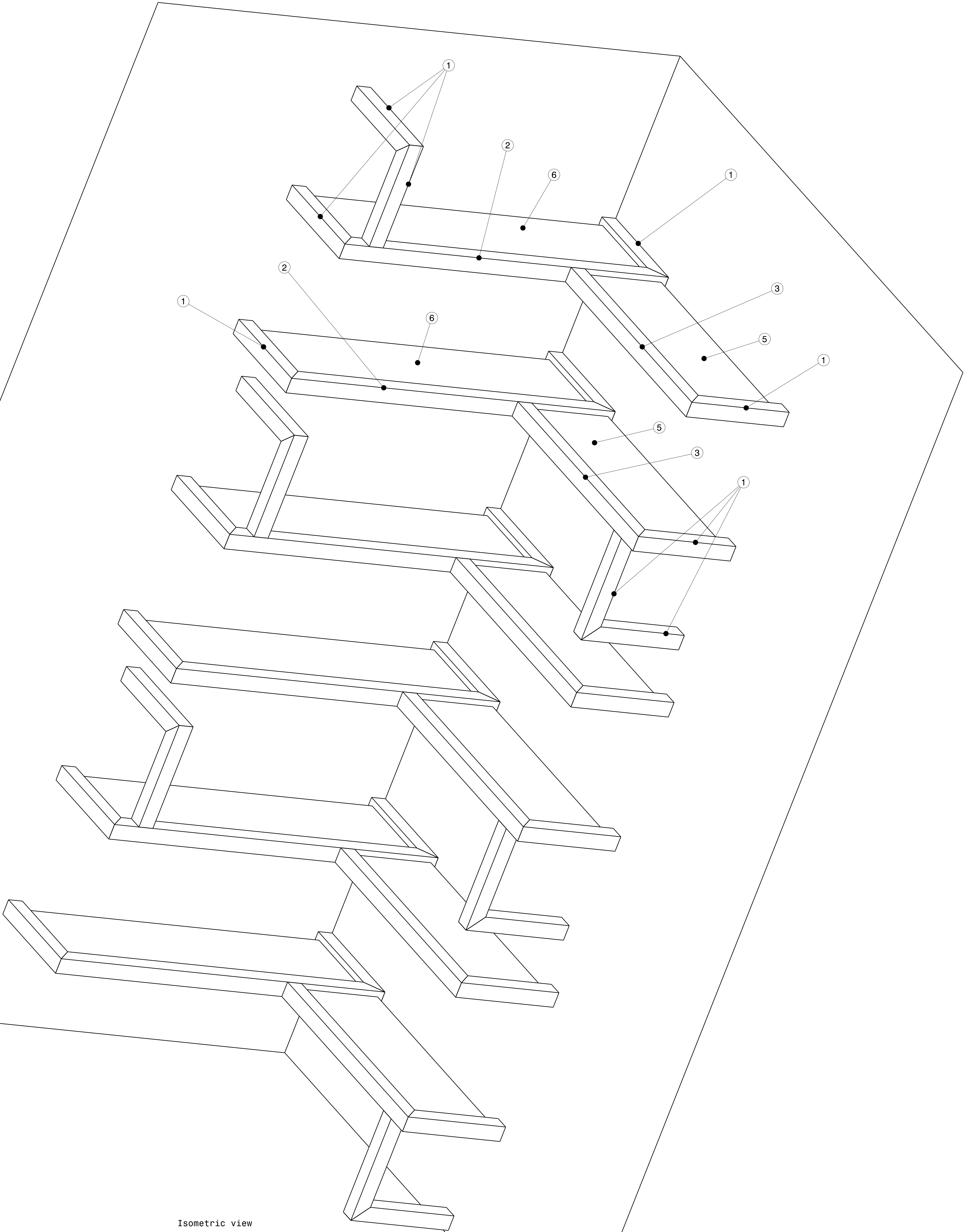
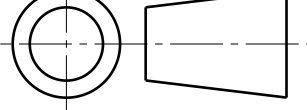



REV	DATE	DESCRIPTION
00	29JULY2020	INITIAL REVISION

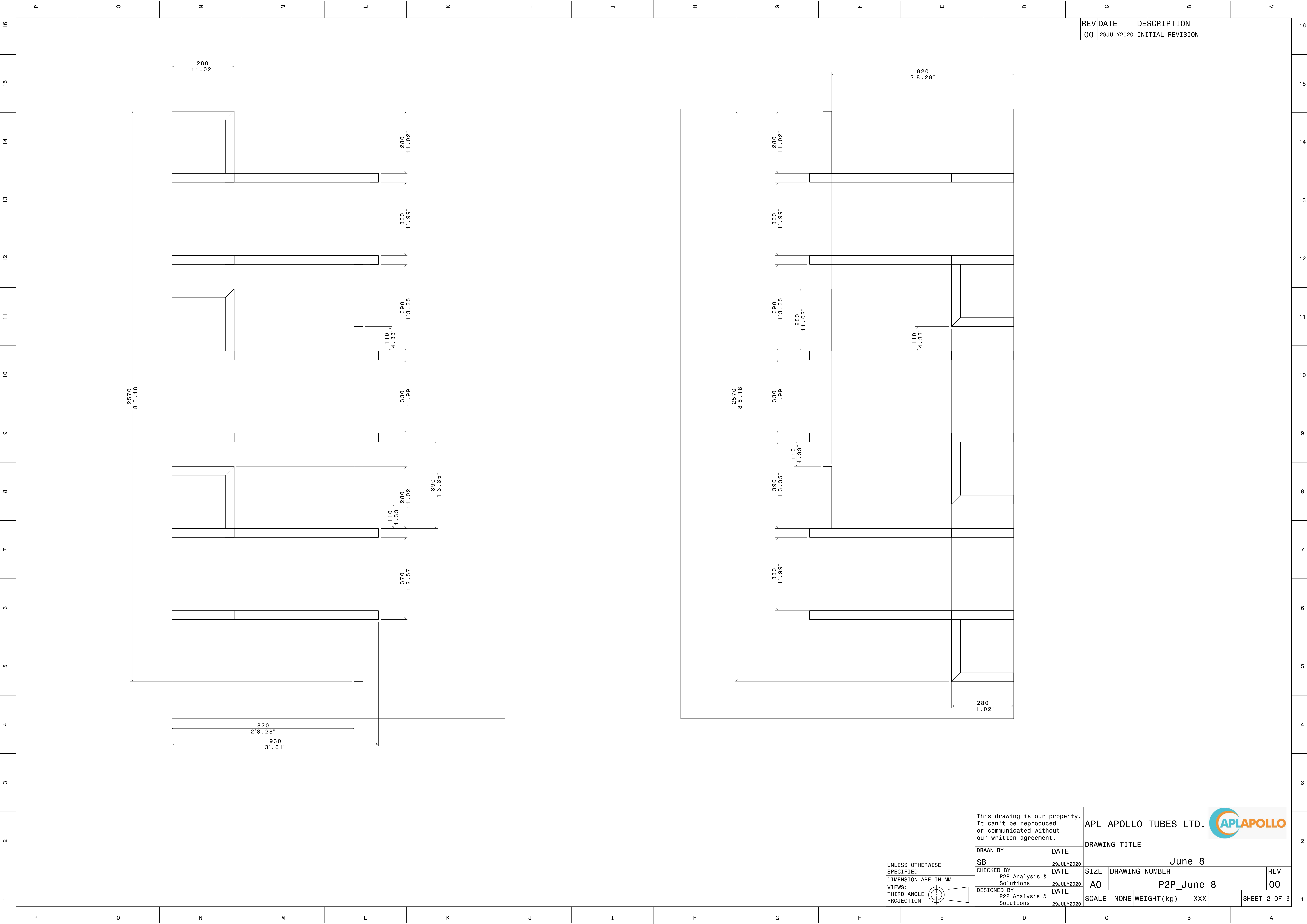
- NOTES:
- (⊥) ALL VERTICAL SUPPORTS ARE PERPENDICULAR.
 - FLATNESS OF .5MM IS APPLIED BY DEFAULT.
 - ⊲ WELD BEAD OF 2MM RADIUS IS FOLLOWED.
 - ▽▽ SURFACE FINISH MEDIUM TO SMOOTH IS USED.
 - ALL TUBES ARE AS PER APL APOLLO STANDARD. CHANGES MAY EFFECT THE LOAD CAPACITY.
 - ALL HORIZONTAL AND VERTICAL TUBES ARE PERPENDICULAR TO EACH OTHER WITH ±1 DEG.
 - FINE WELDNG IS REQUIRED AS PER MENTIONED DETAILS AND FINISHING.
 - HIGHER CURRENT WELDING MAY AFFECT THE BRITTLENESS OF MATERIAL WHICH LATER MAY RAISE TO WEAKENING OF STRUCTURE.
 - FABRICATORS ARE ALLOWED TO USE FITTINGS/FRAMES/SUPPORTS AS NEEDED AND THE SAME MUST BE COMMUNICATED BACK TO ENGINEERING TEAM.
 - BOP COMPONENT WEIGHTS ARE FOR REFERENCE ONLY AND SUBJECTED TO CHANGE PER PURCHASED COMPONENTS.

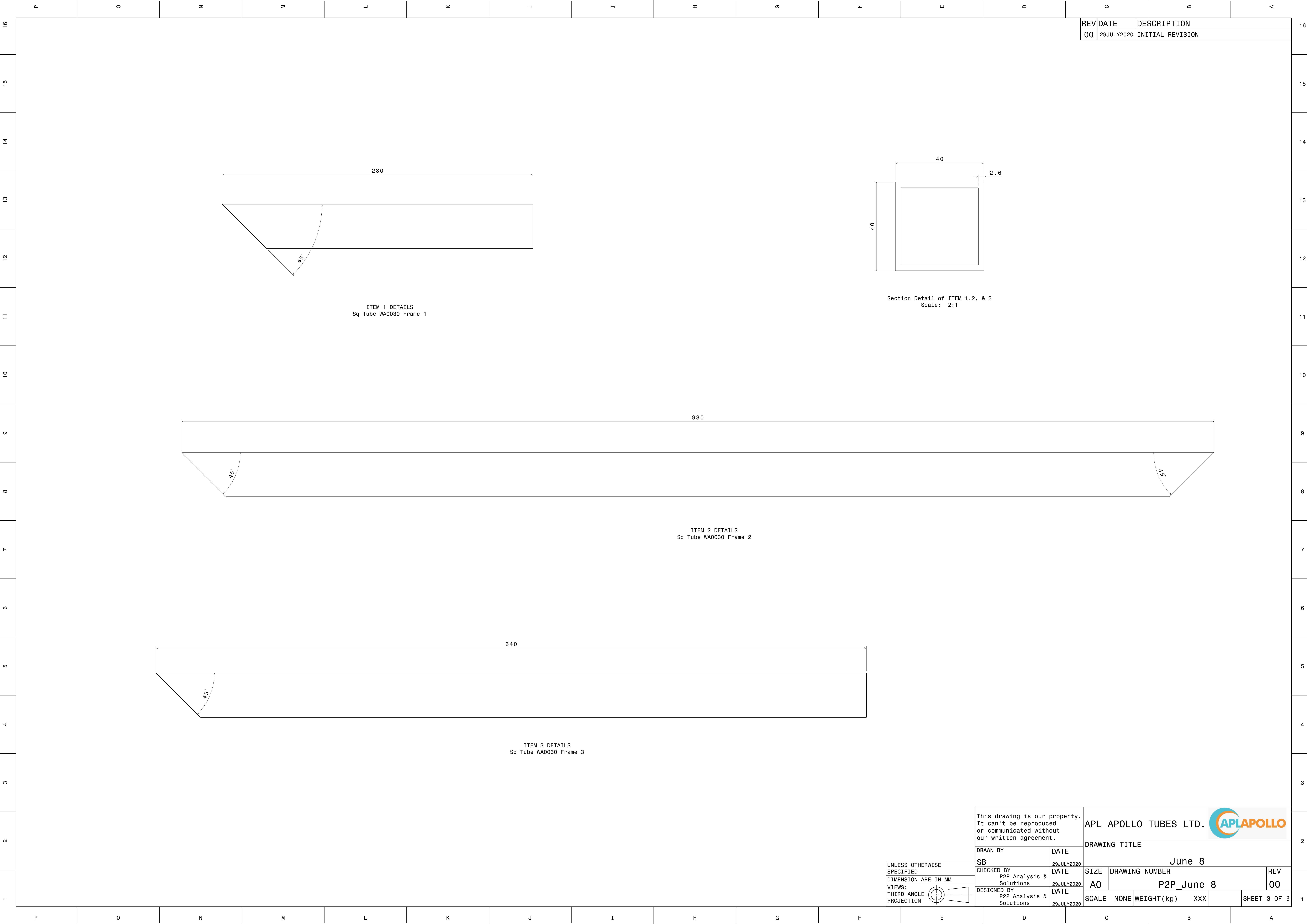


UNLESS OTHERWISE
SPECIFIED
DIMENSION ARE IN MM
VIEWS:
THIRD ANGLE
PROJECTION

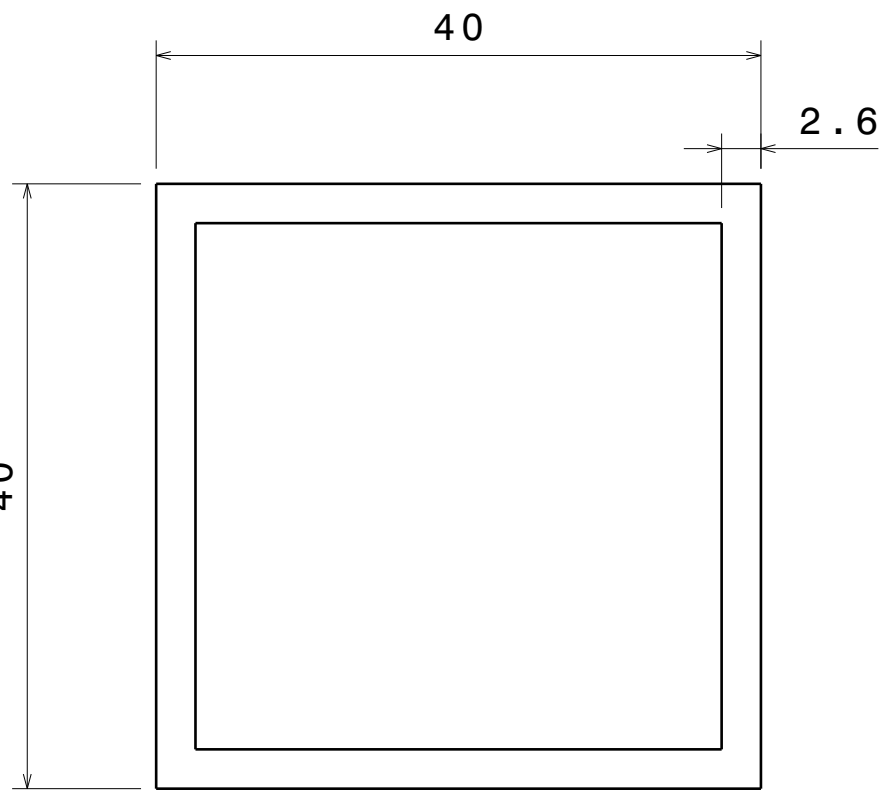


5	Plank2	225 X 25 X 1.6 , L=600	6	3.72
4	Plank1	225 X 25 X 1.6 , L=850	6	5.27
3	Sq Tube WA0030 Frame 3	40 X 40 X 2.6 X 640	6	1.89
2	Sq Tube WA0030 Frame 2	40 X 40 X 2.6 X 930	6	2.7
1	Sq Tube WA0030 Frame 1	40 X 40 X 2.6 X 280	36	0.79
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	Wt (Kg) /Each
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		DRAWING TITLE		
DRAWN BY	DATE	June 8		
SB	29JULY2020			
CHECKED BY	DATE	SIZE	DRAWING NUMBER	REV
P2P Analysis & Solutions	29JULY2020	A0	P2P_June 8	00
DESIGNED BY	DATE	SCALE	WEIGHT(kg)	SHEET 1 OF 3
P2P Analysis & Solutions	29JULY2020	As Indicated	0kg	





REV	DATE	DESCRIPTION
00	29JULY2020	INITIAL REVISION



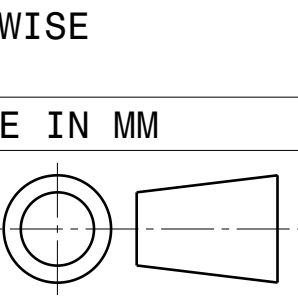
Section Detail of ITEM 1,2, & 3
Scale: 2:1


ITEM 1 DETAILS
Sq Tube WA0030 Frame 1

ITEM 2 DETAILS
Sq Tube WA0030 Frame 2

ITEM 3 DETAILS
Sq Tube WA0030 Frame 3

UNLESS OTHERWISE
SPECIFIED
DIMENSION ARE IN MM
VIEWS:
THIRD ANGLE
PROJECTION



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		DRAWING TITLE			
DRAWN BY	DATE	June 8			
SB	29JULY2020	SIZE	DRAWING NUMBER		REV
CHECKED BY	DATE	A0	P2P_June 8		00
P2P Analysis & Solutions	29JULY2020	SCALE	NONE	WEIGHT (kg)	XXX
DESIGNED BY	DATE			SHEET 3 OF 3	
P2P Analysis & Solutions	29JULY2020				