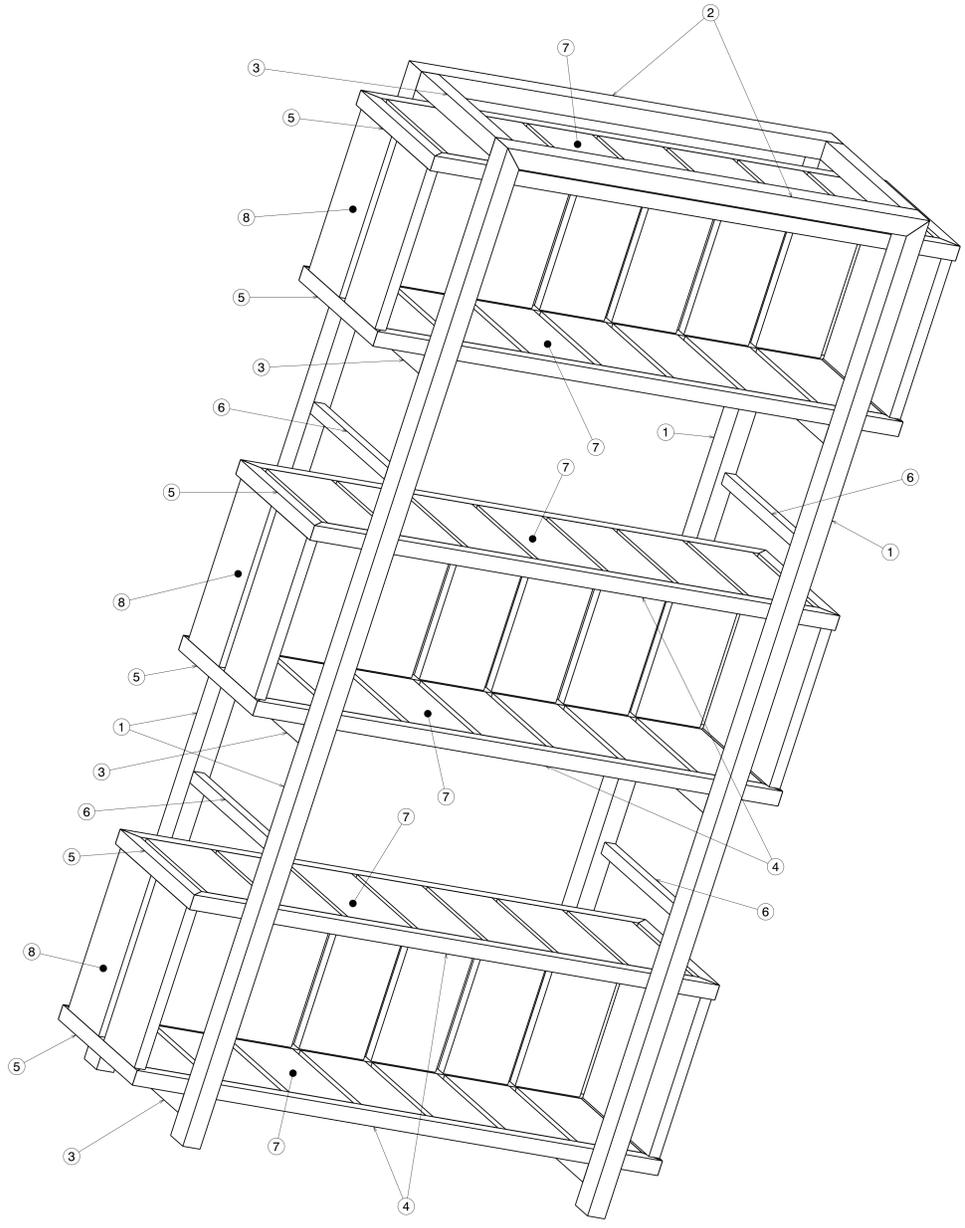
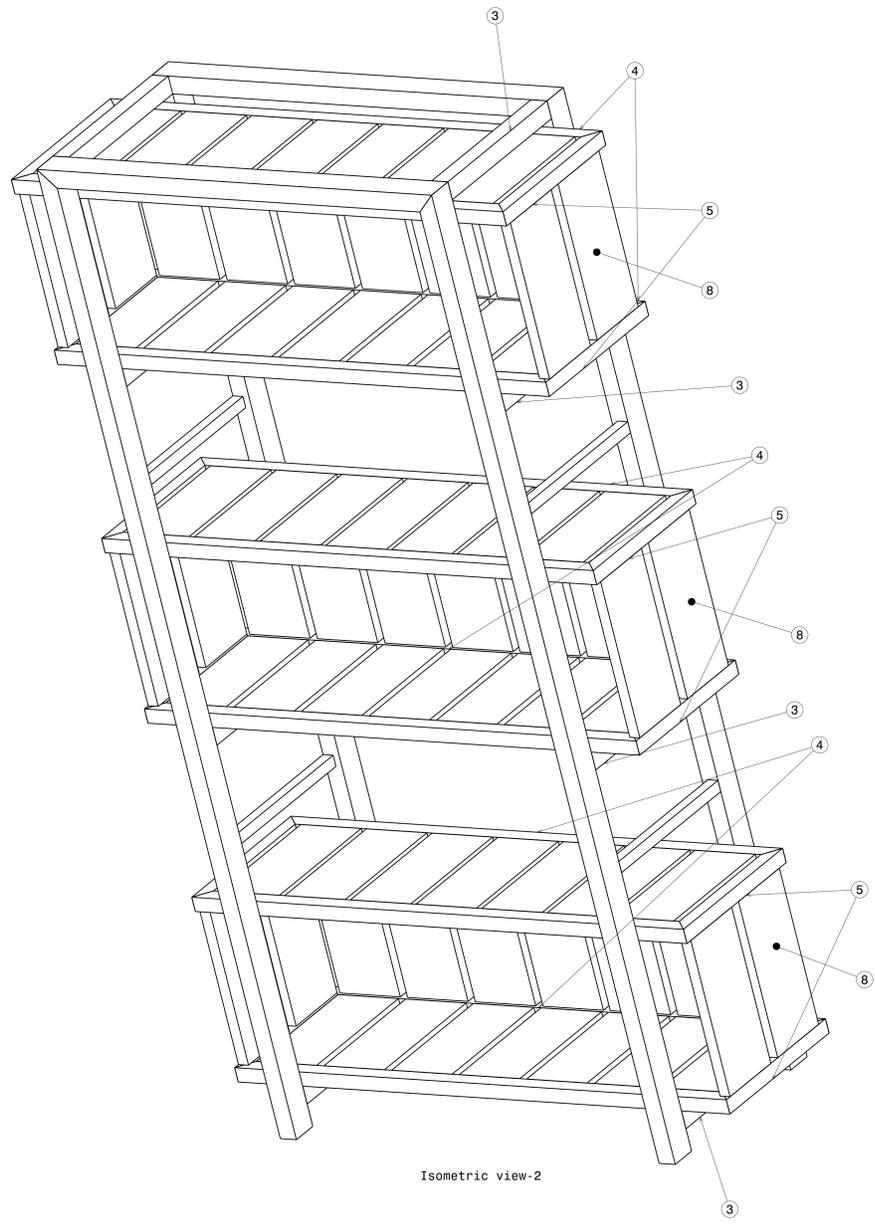


REV	DATE	DESCRIPTION
00	29JULY2020	INITIAL REVISION

- NOTES:
- (⊥) ALL VERTICAL SUPPORTS ARE PERPENDICULAR.
 - FLATNESS OF .5MM IS APPLIED BY DEFAULT.
 - ⊲ WELD BEAD OF 2MM RADIUS IS FOLLOWED.
 - ▽ SURFACE FINISH MEDIUM TO SMOOTH IS USED.
 - ALL TUBES ARE AS PER APL APOLLO STANDARD. CHANGES MAY EFFECT THE LOAD CAPACITY.
 - ALL HORIZONTAL AND VERTICAL TUBES ARE PERPENDICULAR TO EACH OTHER WITH ±1 DEG.
 - FINE WELDING IS REQUIRED AS PER MENTIONED DETAILS AND FINISHING.
 - HIGHER CURRENT WELDING MAY AFFECT THE BRITTLNESS OF MATERIAL WHICH LATER MAY RAISE TO WEAKENING OF STRUCTURE.
 - FABRICATORS ARE ALLOWED TO USE FITTINGS/FRAMES/SUPPORTS AS NEEDED AND THE SAME MUST BE COMMUNICATED BACK TO ENGINEERING TEAM.
 - BOP COMPONENT WEIGHTS ARE FOR REFERENCE ONLY AND SUBJECTED TO CHANGE PER PURCHASED COMPONENTS.



Isometric view-1



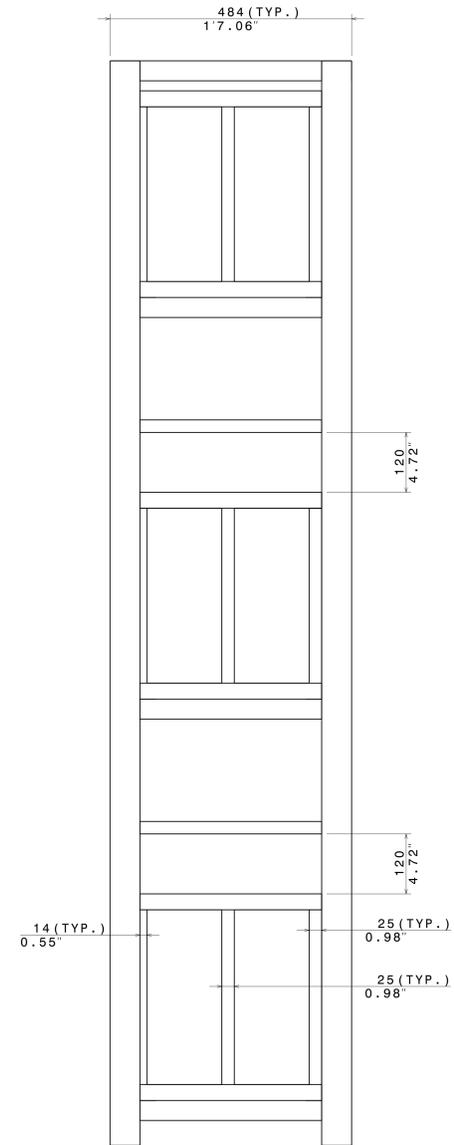
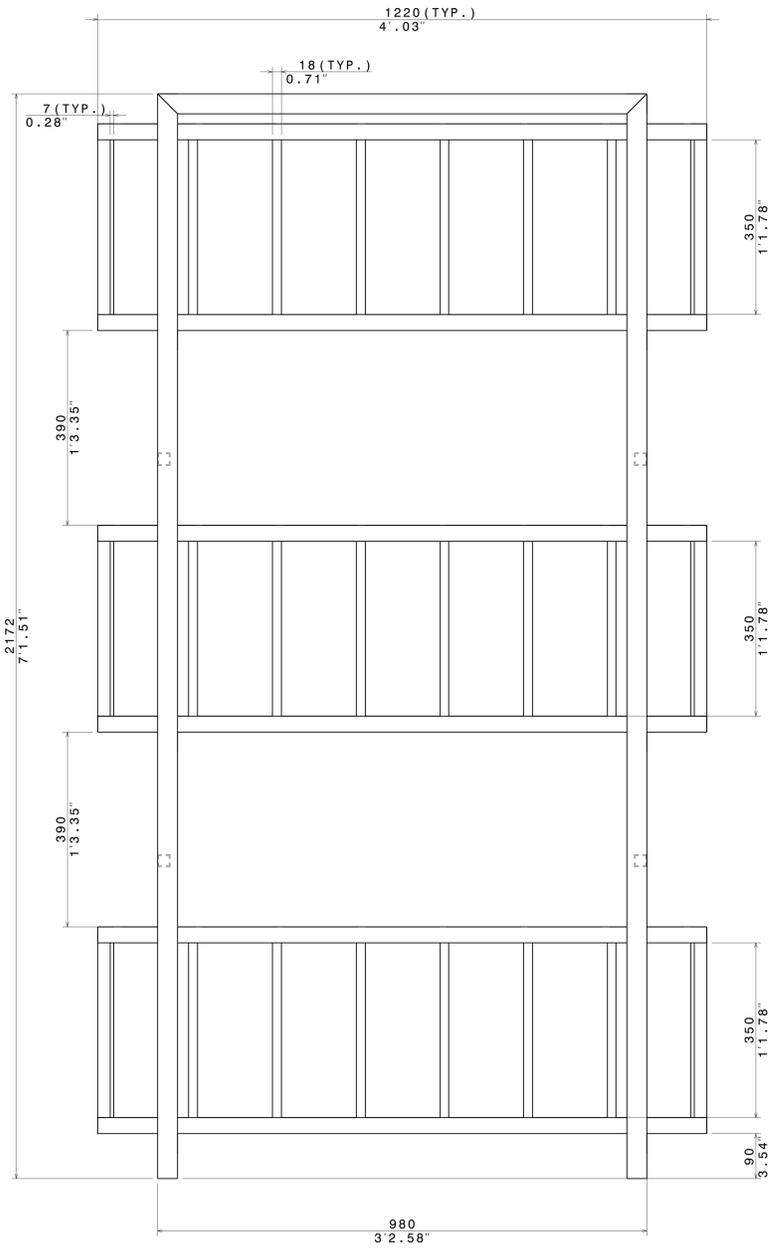
Isometric view-2

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	Wt (kg)/Each
8	Plank2	150 X 25 X 1.6 , L=350	33	1.5
7	Plank1	150 X 25 X 1.6 , L=300	42	1.29
6	Sq Tube WA0029 Frame 6	25 X 25 X 2 X 1828	4	5.3
5	Sq Tube WA0029 Frame 5	32 X 32 X 2.6 X 364	12	0.80
4	Sq Tube WA0029 Frame 4	32 X 32 X 2.6 X 1220	12	2.85
3	Sq Tube WA0029 Frame 3	40 X 40 X 2.9 X 364	8	1.23
2	Rect Tube WA0029 Frame 2	60 X 40 X 2.9 X 980	2	4.03
1	Rect Tube WA0029 Frame 1	60 X 40 X 2.9 X 2172	4	9.24

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DRAWN BY SB		DATE 29JULY2020	
CHECKED BY P2P Analysis & Solutions		DATE 29JULY2020	
DESIGNED BY P2P Analysis & Solutions		DATE 29JULY2020	
DRAWING TITLE June 6		SIZE A0	DRAWING NUMBER P2P June 6
UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN MM VIEWS: THIRD ANGLE PROJECTION 		SCALE As Indicated	WEIGHT (kg) 0kg
			SHEET 1 OF 3

UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN MM VIEWS: THIRD ANGLE PROJECTION 

REV	DATE	DESCRIPTION
00	29JULY2020	INITIAL REVISION



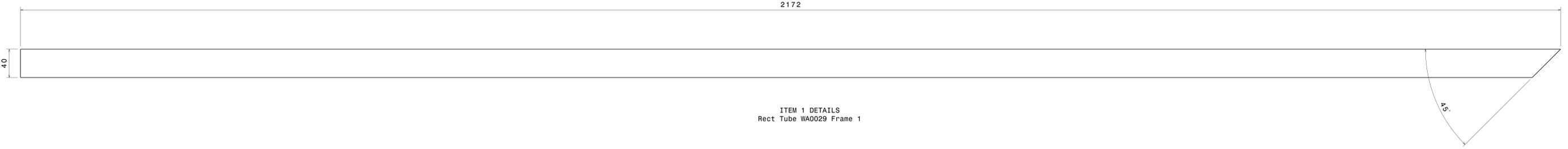
UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN MM VIEWS: THIRD ANGLE PROJECTION

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DRAWN BY SB		DATE 29JULY2020	
CHECKED BY P2P Analysis & Solutions		DATE 29JULY2020	
DESIGNED BY P2P Analysis & Solutions		DATE 29JULY2020	
DRAWING TITLE June 6		SIZE A0	DRAWING NUMBER P2P_June 6
SCALE NONE		WEIGHT (kg) XXX	REV 00
		SHEET 2 OF 3	

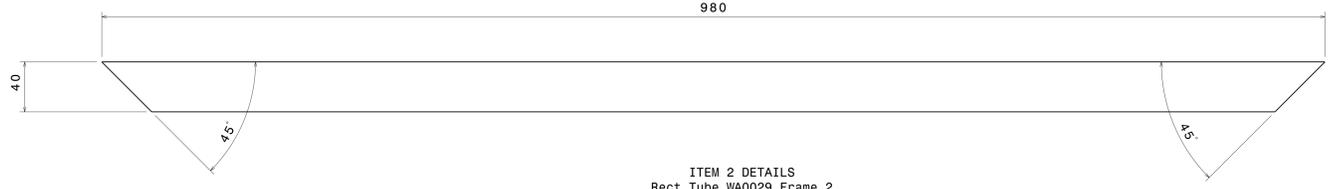
REV	DATE	DESCRIPTION
00	29JULY2020	INITIAL REVISION

2172

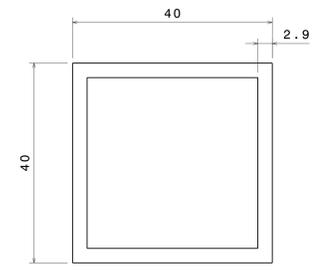
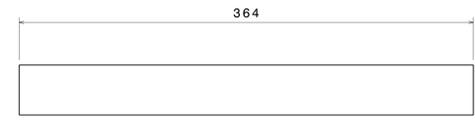
ITEM 1 DETAILS
Rect Tube WA0029 Frame 1



ITEM 2 DETAILS
Rect Tube WA0029 Frame 2

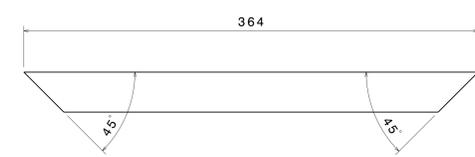
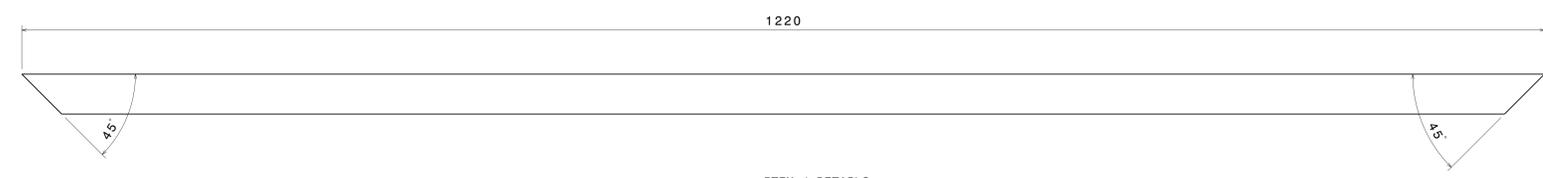


ITEM 3 DETAILS
Sq Tube WA0029 Frame 3



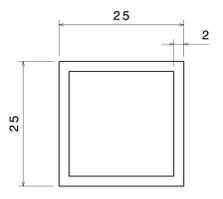
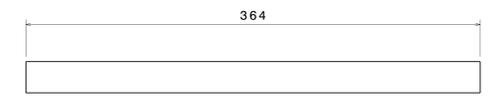
Section Detail of ITEM 3
Scale: 2:1

ITEM 4 DETAILS
Sq Tube WA0029 Frame 4

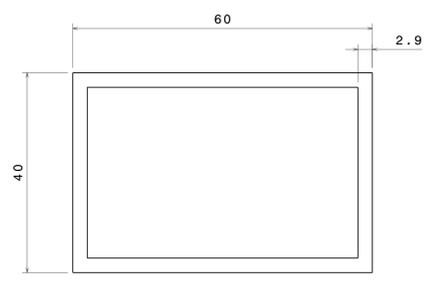


ITEM 5 DETAILS
Sq Tube WA0029 Frame 5

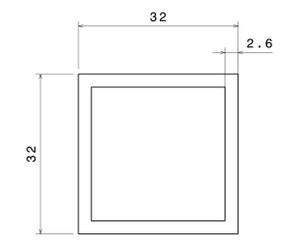
ITEM 6 DETAILS
Sq Tube WA0029 Frame 6



Section Detail of ITEM 6
Scale: 2:1



Section Detail of ITEM 1 & 2
Scale: 2:1



Section Detail of ITEM 4 & 5
Scale: 2:1

UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN MM VIEWS: THIRD ANGLE PROJECTION

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DRAWN BY	DATE	DRAWING TITLE		
SB	29JULY2020	June 6		
CHECKED BY	DATE	SIZE	DRAWING NUMBER	REV
P2P Analysis & Solutions	29JULY2020	A0	P2P_June 6	00
DESIGNED BY	DATE	SCALE	WEIGHT (kg)	XXX
P2P Analysis & Solutions	29JULY2020	NONE		