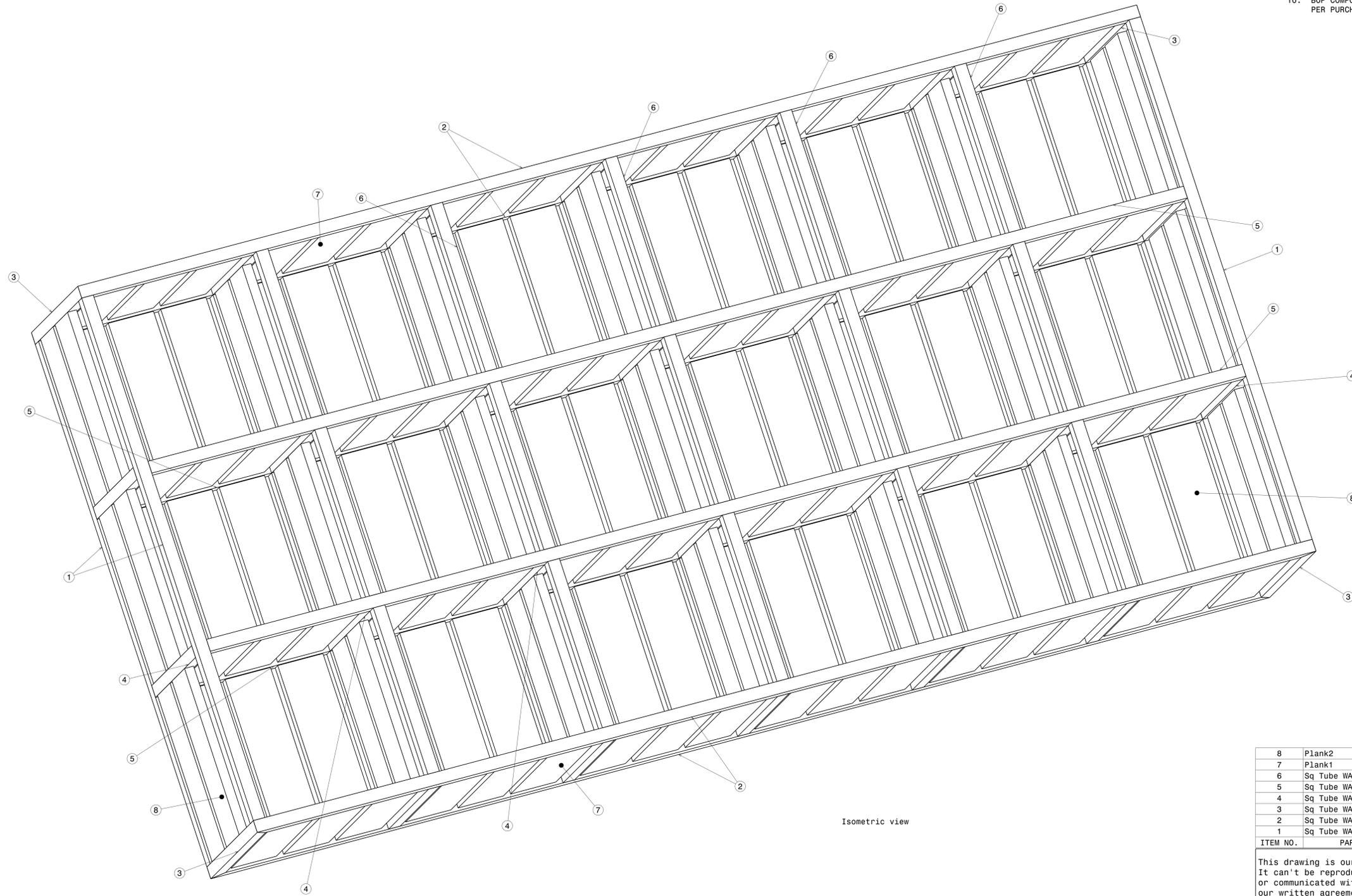


| REV/DATE      | DESCRIPTION      |
|---------------|------------------|
| 00 29JULY2020 | INITIAL REVISION |

- NOTES:
- (⊥) ALL VERTICAL SUPPORTS ARE PERPENDICULAR.
  - FLATNESS OF .5MM IS APPLIED BY DEFAULT.
  - ⊲ WELD BEAD OF 2MM RADIUS IS FOLLOWED.
  - ▽ SURFACE FINISH MEDIUM TO SMOOTH IS USED.
  - ALL TUBES ARE AS PER APL APOLLO STANDARD. CHANGES MAY EFFECT THE LOAD CAPACITY.
  - ALL HORIZONTAL AND VERTICAL TUBES ARE PERPENDICULAR TO EACH OTHER WITH ±1 DEG.
  - FINE WELDING IS REQUIRED AS PER MENTIONED DETAILS AND FINISHING.
  - HIGHER CURRENT WELDING MAY AFFECT THE BRITTLENESS OF MATERIAL WHICH LATER MAY RAISE TO WEAKENING OF STRUCTURE.
  - FABRICATORS ARE ALLOWED TO USE FITTINGS/FRAMES/SUPPORTS AS NEEDED AND THE SAME MUST BE COMMUNICATED BACK TO ENGINEERING TEAM.
  - BOP COMPONENT WEIGHTS ARE FOR REFERENCE ONLY AND SUBJECTED TO CHANGE PER PURCHASED COMPONENTS.



| ITEM NO. | PART NUMBER            | DESCRIPTION            | QTY. | Wt (Kg)/Each |
|----------|------------------------|------------------------|------|--------------|
| 8        | Plank2                 | 125 X 25 X 1.6 , L=450 | 96   | 1.66         |
| 7        | Plank1                 | 125 X 25 X 1.6 , L=400 | 72   | 1.48         |
| 6        | Sq Tube WA0032 Frame 6 | 32 X 32 X 2.9 X 450    | 30   | 1.19         |
| 5        | Sq Tube WA0032 Frame 5 | 32 X 32 X 2.9 X 2860   | 4    | 7.58         |
| 4        | Sq Tube WA0032 Frame 4 | 32 X 32 X 2.9 X 400    | 24   | 1.06         |
| 3        | Sq Tube WA0032 Frame 3 | 32 X 32 X 2.9 X 464    | 4    | 1.25         |
| 2        | Sq Tube WA0032 Frame 2 | 32 X 32 X 2.9 X 2924   | 4    | 7.67         |
| 1        | Sq Tube WA0032 Frame 1 | 32 X 32 X 2.9 X 1414   | 4    | 3.75         |

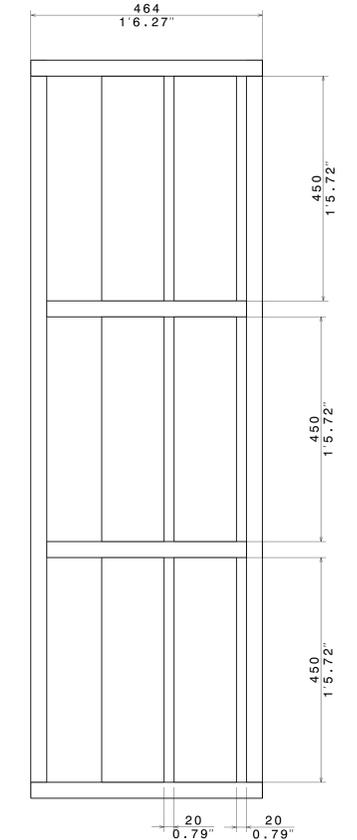
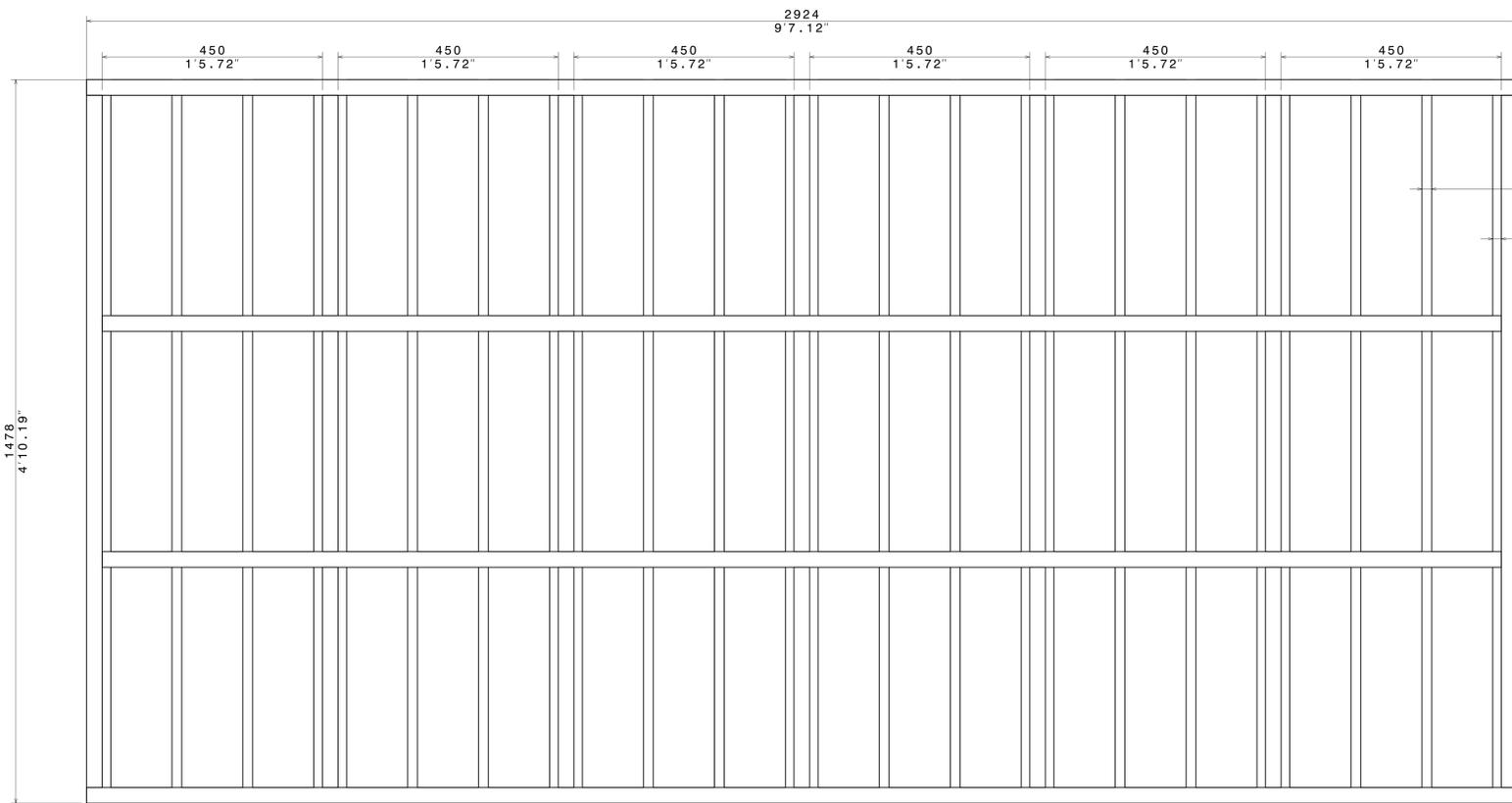
|   |  |   |              |
|---|--|---|--------------|
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| DRAWN BY<br>SB  |  | DATE<br>29JULY2020  |              |
| CHECKED BY<br>P2P Analysis & Solutions  |  | DATE<br>29JULY2020  |              |
| DESIGNED BY<br>P2P Analysis & Solutions   |  | DATE<br>29JULY2020  |              |
| DRAWING TITLE<br>May 30 shelf   |  | SIZE<br>A0  | REV<br>00    |
| SCALE<br>As Indicated   |  | WEIGHT(kg)<br>0kg   | SHEET 1 OF 3 |

UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN MM VIEWS: THIRD ANGLE PROJECTION



Isometric view

| REV | DATE       | DESCRIPTION      |
|-----|------------|------------------|
| 00  | 29JULY2020 | INITIAL REVISION |



20 (TYP.)  
0.79"

17.5  
0.69"

1478  
4'10.19"

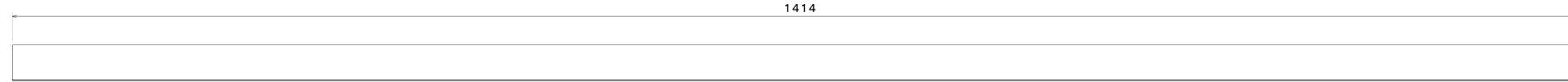
20  
0.79"

20  
0.79"

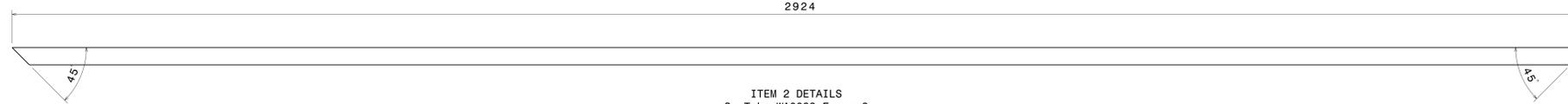
UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN MM  
VIEWS: THIRD ANGLE PROJECTION

|   |                    |                       |           |
|---|--------------------|-----------------------|-----------|
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| DRAWN BY<br>SB  |                    | DATE<br>29JULY2020    |           |
| CHECKED BY<br>P2P Analysis & Solutions  |                    | DATE<br>29JULY2020    |           |
| DESIGNED BY<br>P2P Analysis & Solutions   |                    | DATE<br>29JULY2020    |           |
| DRAWING TITLE<br>May 30 shelf   |                    | SIZE<br>A0            | REV<br>00 |
| SCALE<br>NONE   | WEIGHT (kg)<br>XXX | SHEET 2 OF 3          |           |

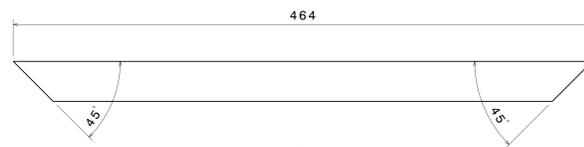
| REV | DATE       | DESCRIPTION      |
|-----|------------|------------------|
| 00  | 29JULY2020 | INITIAL REVISION |



ITEM 1 DETAILS  
Sq Tube WA0032 Frame 1



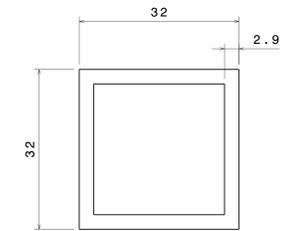
ITEM 2 DETAILS  
Sq Tube WA0033 Frame 2



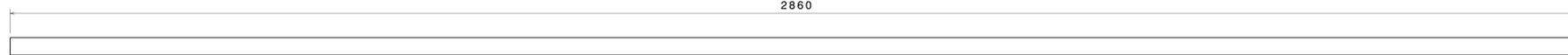
ITEM 3 DETAILS  
Sq Tube WA0033 Frame 3



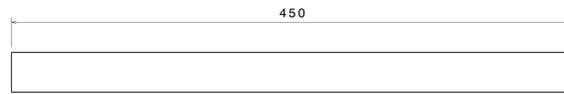
ITEM 4 DETAILS  
Sq Tube WA0033 Frame 4



Section Detail of ITEM 1,2,3,4,5 & 6  
Scale: 2:1



ITEM 5 DETAILS  
Sq Tube WA0033 Frame 5



ITEM 6 DETAILS  
Sq Tube WA0033 Frame 6

UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN MM  
VIEWS: THIRD ANGLE PROJECTION

|                          |            |            |
|--------------------------|------------|------------|
| DRAWN BY                 |            | DATE       |
| SB                       |            | 29JULY2020 |
| CHECKED BY               | DATE       |            |
| P2P Analysis & Solutions | 29JULY2020 |            |
| DESIGNED BY              | DATE       |            |
| P2P Analysis & Solutions | 29JULY2020 |            |

|                       |                |
|-----------------------|----------------|
| APL APOLLO TUBES LTD. |                |
| DRAWING TITLE         |                |
| May 30 shelf          |                |
| SIZE                  | DRAWING NUMBER |
| A0                    | May 30 shelf   |
| SCALE                 | WEIGHT (kg)    |
| NONE                  | XXX            |
| SHEET 3 OF 3          |                |

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