

REV	DATE	DESCRIPTION
00	19/04/2020	INITIAL REVISION

NOTES:

1. (⊥) ALL VERTICAL SUPPORTS ARE PERPENDICULAR.
2. □ FLATNESS OF .5MM IS APPLIED BY DEFAULT.
3. ∇ WELD BEAD OF 2MM RADIUS IS FOLLOWED.
4. ∇∇ SURFACE FINISH MEDIUM TO SMOOTH IS USED.
5. ALL TUBES ARE AS PER APL APOLLO STANDARD. CHANGES MAY EFFECT THE LOAD CAPACITY.
6. ALL HORIZONTAL AND VERTICAL TUBES ARE PERPENDICULAR TO EACH OTHER WITH ±1 DEG.
7. FINE WELDNG IS REQUIRED AS PER MENTIONED DETAILS AND FINISHING.
8. HIGHER CURRENT WELDING MAY AFFECT THE BRITTLENESS OF MATERIAL WHICH LATER MAY RAISE TO WEAKENING OF STRUCTURE.
9. FABRICATORS ARE ALLOWED TO USE FITTINGS/FRAMES/SUPPORTS AS NEEDED AND THE SAME MUST BE COMMUNICATED BACK TO ENGINEERING TEAM.
10. LENGTH OF ALL LONGITUDINAL FRAMES ARE FOR REFERENCE ONLY AND SUBJECTED TO CHANGE PER REQUIREMENT.

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	Wt (Kg)/Each
7	Plate -BOP	470 X 250, T=2.5	1	2.3
6	Plate -BOP	445 X 420, T=2.5	1	3.7
5	Sq Tube Chair Frame 5	25 X 25 X 2.9 X 395	2	0.8
4	Sq Tube Chair Frame 4	25 X 25 X 2.9 X 420	6	0.9
3	Rect Tube Chair Frame 3	50 X 25 X 2.9 X 420	2	1.3
2	Sq Tube Chair Frame 2	25 X 25 X 2.9 X 1410	2	2.8
1	Sq Tube Chair Frame 1	25 X 25 X 2.9 X 900	2	1.8

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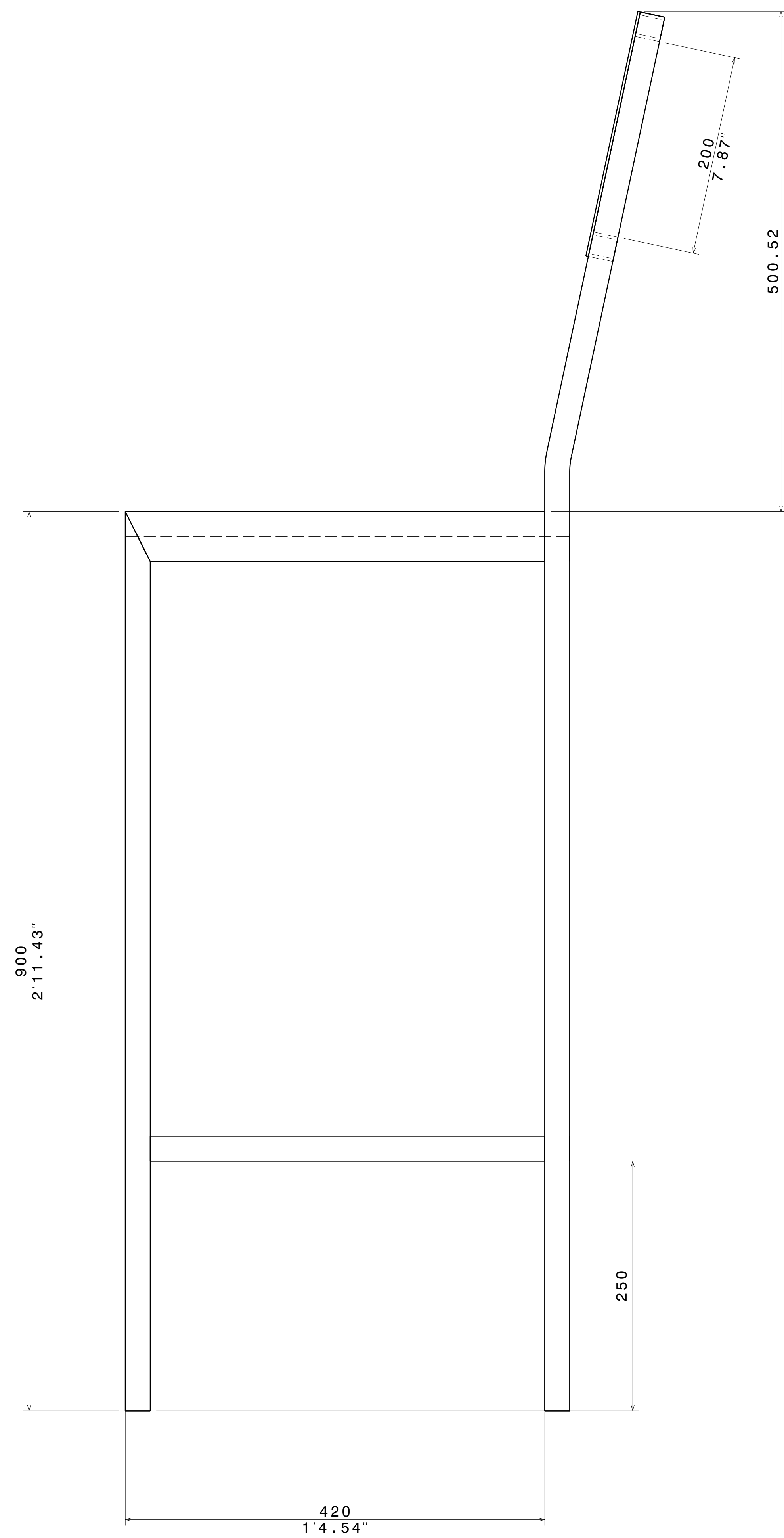
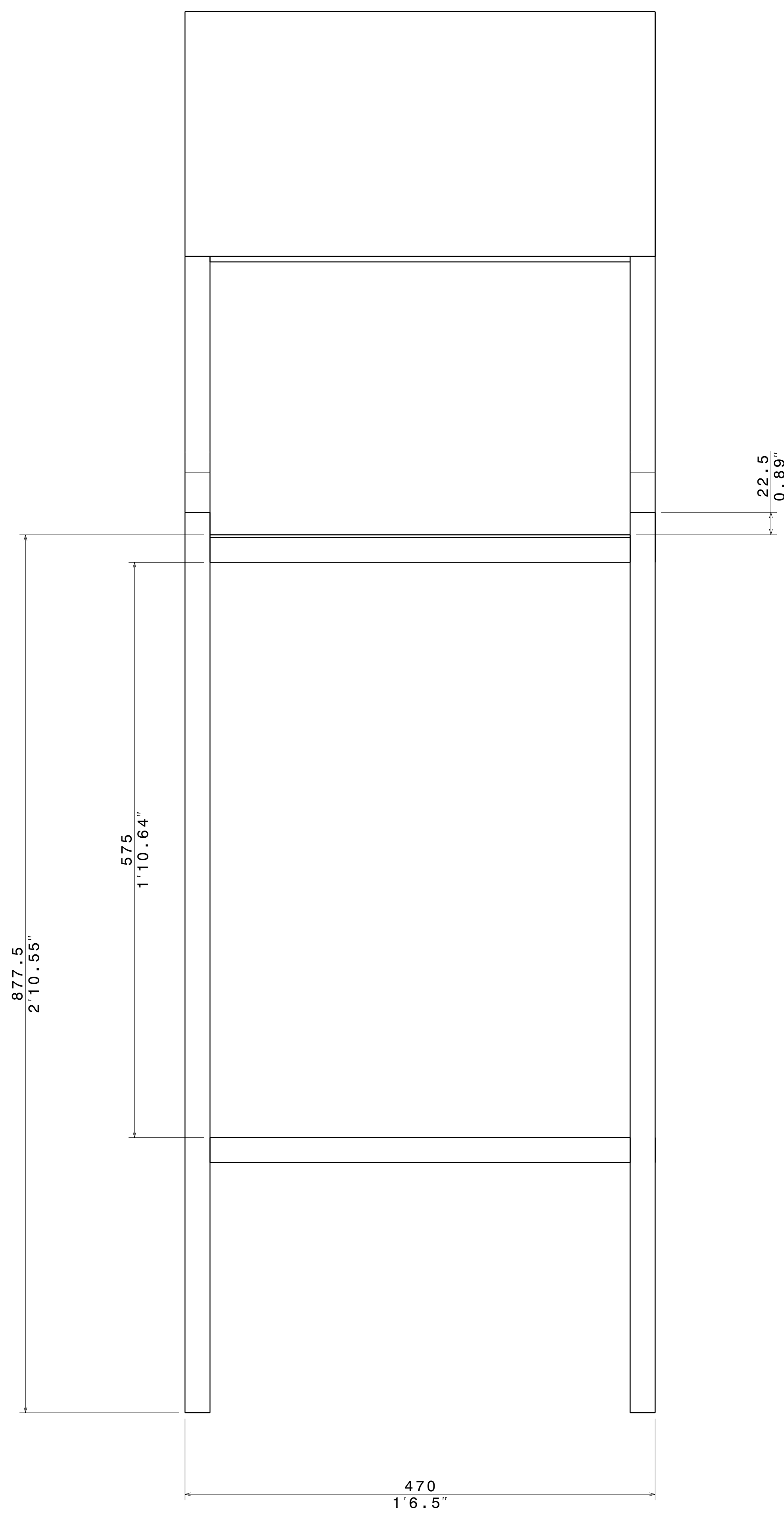
APL APOLLO TUBES LTD.

DRAWING TITLE: **CHAIR**

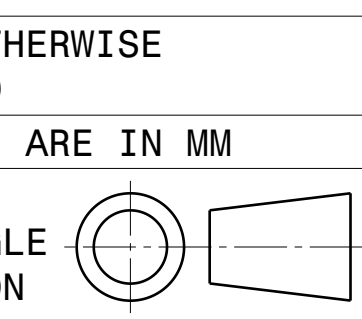
DRAWN BY: SB	DATE: 19/04/2020	SIZE: A0	DRAWING NUMBER: P2P_CHAIR	REV: 00
CHECKED BY: P2P Analysis & Solutions	DATE: 19/04/2020	SCALE: As Indicated	WEIGHT (kg): 0kg	SHEET 1 OF 5
DESIGNED BY: P2P Analysis & Solutions	DATE: 19/04/2020			


UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN MM
 VIEWS: THIRD ANGLE PROJECTION

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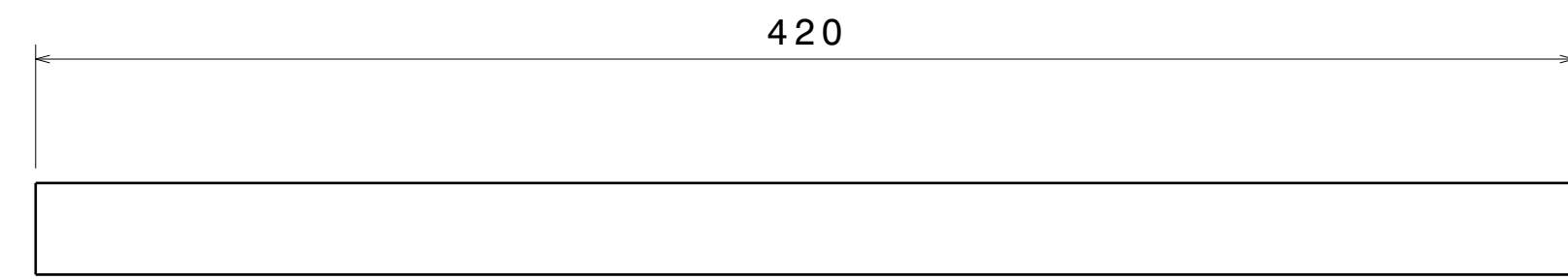


UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN MM VIEWS: THIRD ANGLE PROJECTION

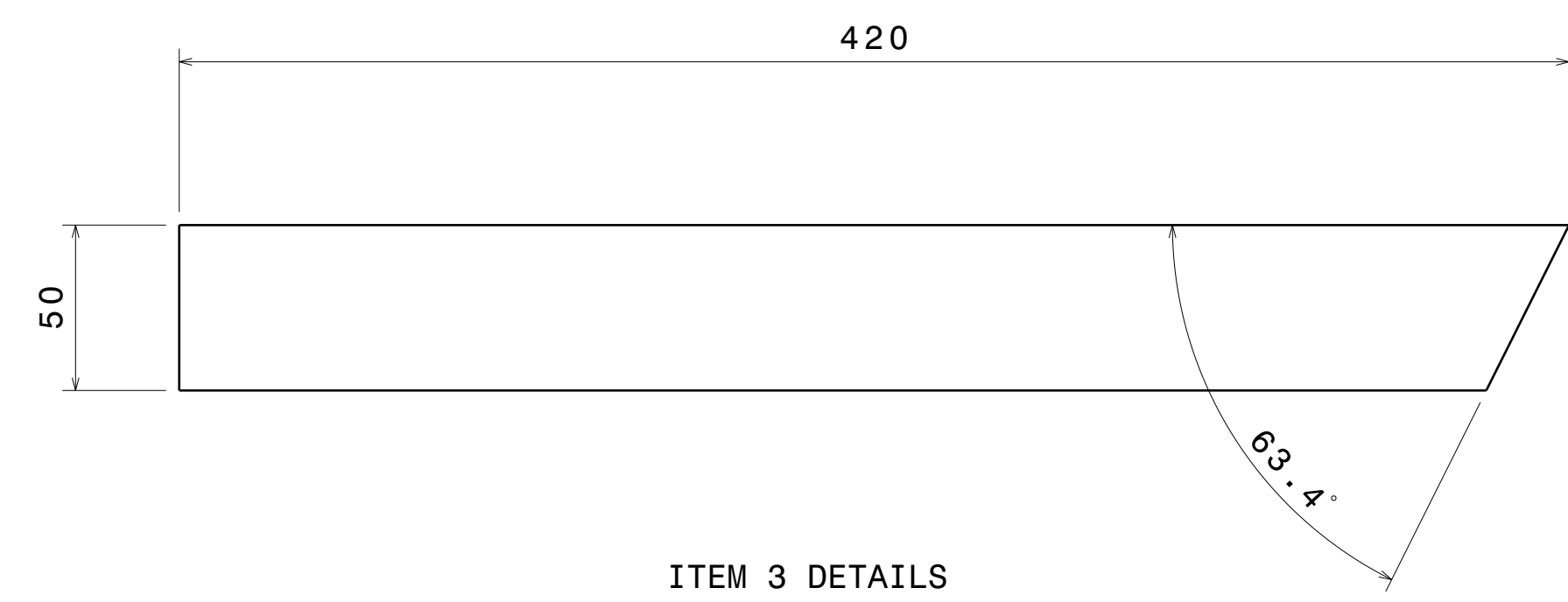


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DRAWN BY SB		DATE 19/04/2020	
CHECKED BY P2P Analysis & Solutions		DATE 19/04/2020	
DESIGNED BY P2P Analysis & Solutions		DATE 19/04/2020	
DRAWING TITLE CHAIR		SIZE A0	DRAWING NUMBER P2P_CHAIR
SCALE NONE		WEIGHT (kg) XXX	REV 00
		SHEET 2 OF 5	

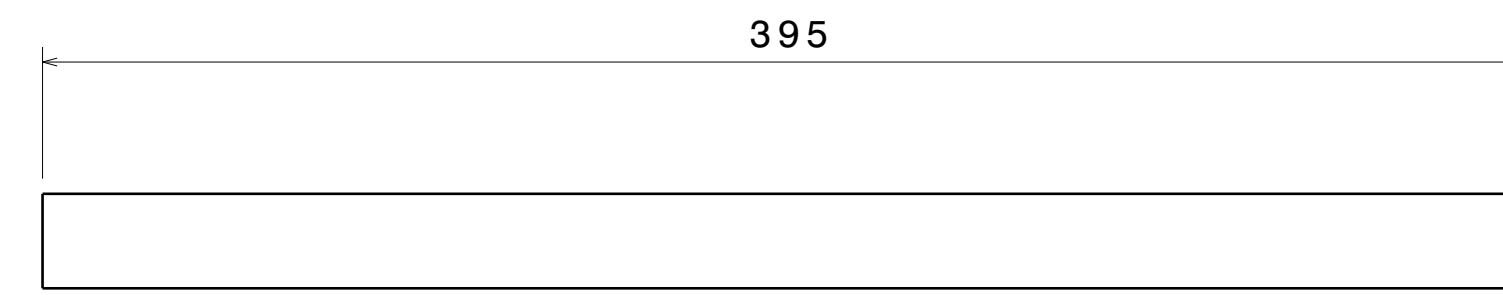
REV	DATE	DESCRIPTION
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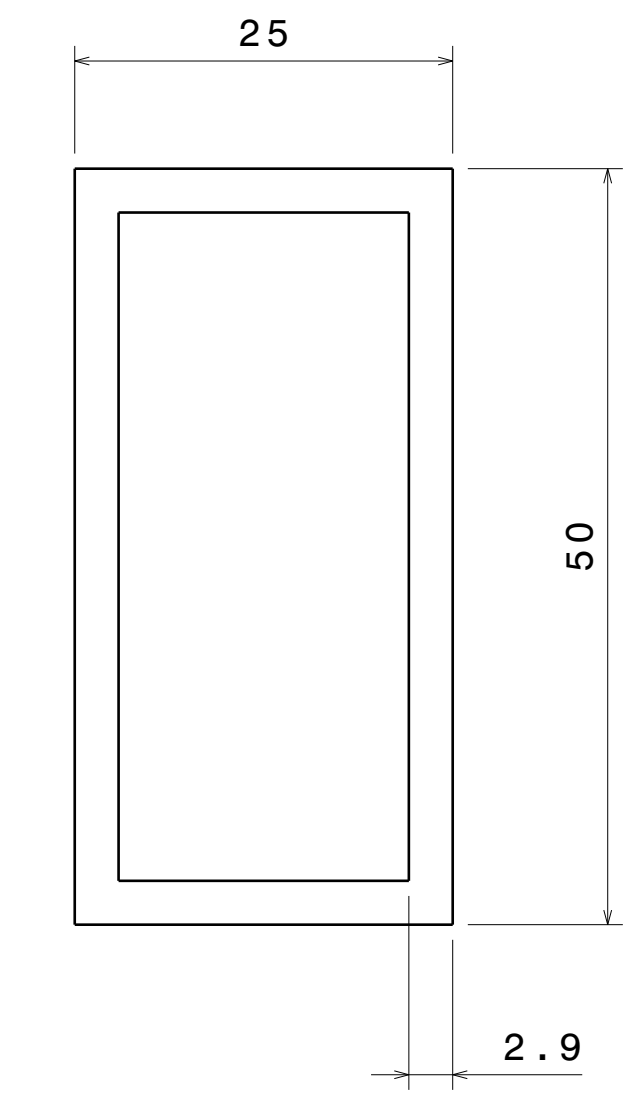
ITEM 4 DETAILS
Sq Tube Chair Frame 4



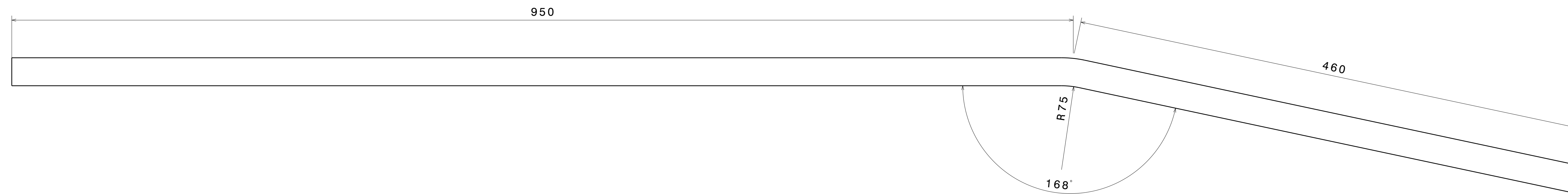
ITEM 3 DETAILS
Rect Tube Chair Frame 3



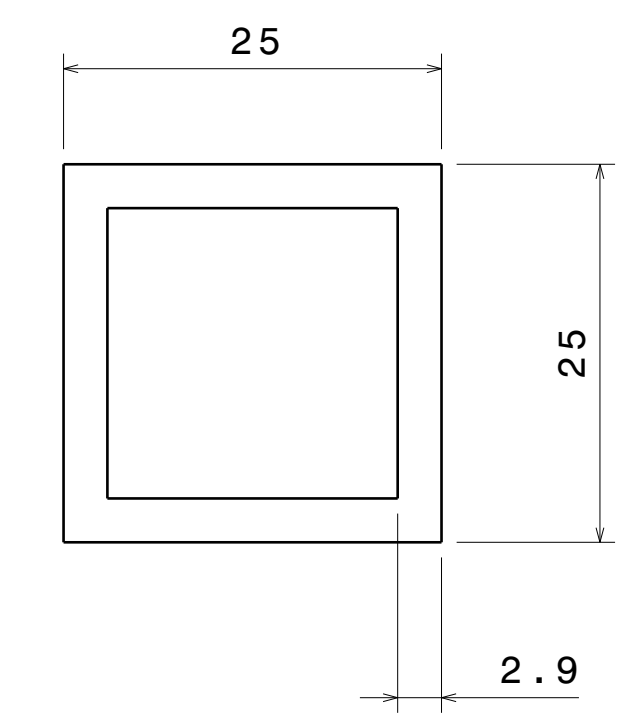
ITEM 5 DETAILS
Sq Tube Chair Frame 5



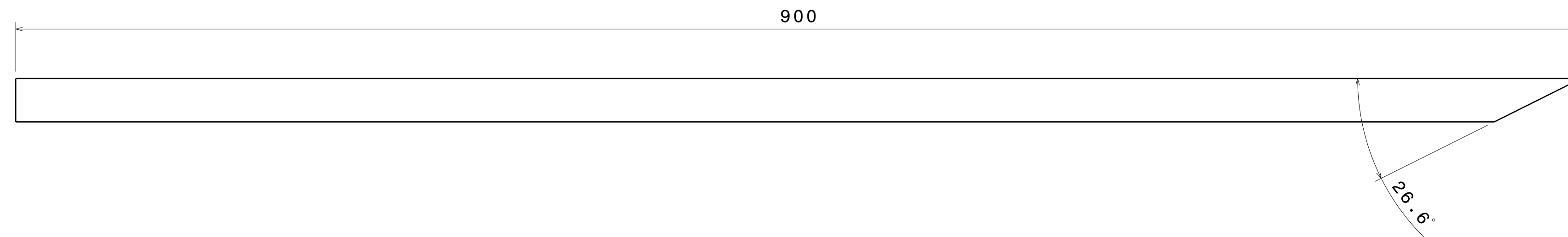
Section Detail of ITEM 3
Scale: 2:1



ITEM 2 DETAILS
Sq Tube Chair Frame 2



Section Detail of ITEM 1, 2, 4 & 5
Scale: 2:1



ITEM 1 DETAILS
Sq Tube Chair Frame 1

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APL APOLLO TUBES LTD. 

DRAWN BY	DATE
SB	19/04/2020
CHECKED BY	DATE
P2P Analysis & Solutions	19/04/2020
DESIGNED BY	DATE
P2P Analysis & Solutions	19/04/2020

DRAWING TITLE		REV
CHAIR		00
SIZE	DRAWING NUMBER	
A0	P2P_CHAIR	
SCALE	WEIGHT (kg)	XXX
NONE		
SHEET 3 OF 5		

UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN MM
VIEWS: THIRD ANGLE PROJECTION

