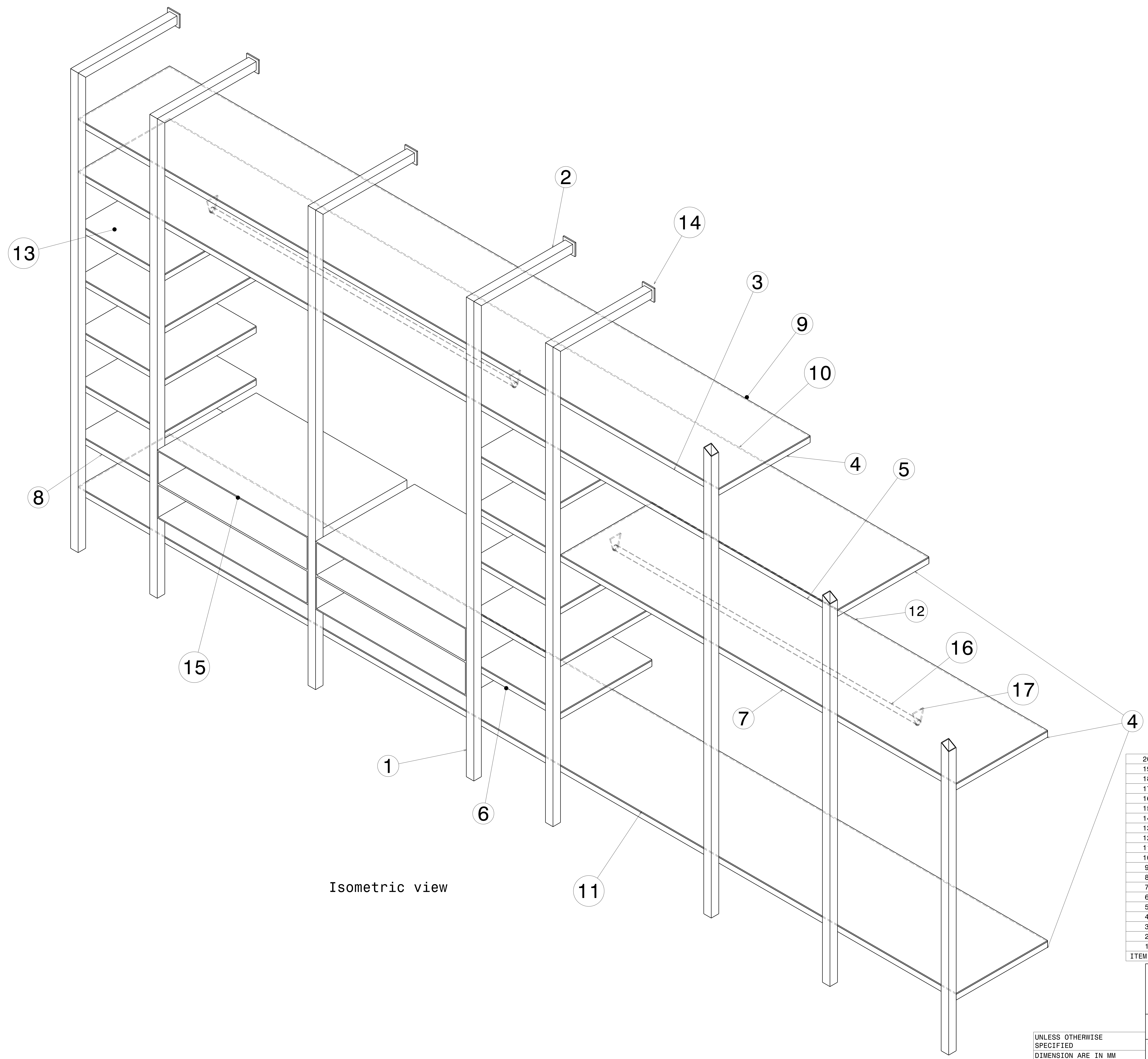


REV/DATE	DESCRIPTION
00 16JUN2020	INITIAL REVISION

- NOTES:
- (⊥) ALL VERTICAL SUPPORTS ARE PERPENDICULAR.
 - FLATNESS OF .5MM IS APPLIED BY DEFAULT.
 - ⊲ WELD BEAD OF 2MM RADIUS IS FOLLOWED.
 - ▽ SURFACE FINISH MEDIUM TO SMOOTH IS USED.
 - ALL TUBES ARE AS PER APL APOLLO STANDARD. CHANGES MAY EFFECT THE LOAD CAPACITY.
 - ALL HORIZONTAL AND VERTICAL TUBES ARE PERPENDICULAR TO EACH OTHER WITH ±1 DEG.
 - FINE WELDING IS REQUIRED AS PER MENTIONED DETAILS AND FINISHING.
 - HIGHER CURRENT WELDING MAY AFFECT THE BRITTLENESS OF MATERIAL WHICH LATER MAY RAISE TO WEAKENING OF STRUCTURE.
 - FABRICATORS ARE ALLOWED TO USE FITTINGS/FRAMES/SUPPORTS AS NEEDED AND THE SAME MUST BE COMMUNICATED BACK TO ENGINEERING TEAM.
 - BOP COMPONENT WEIGHTS ARE FOR REFERENCE ONLY AND SUBJECTED TO CHANGE PER PURCHASED COMPONENTS.



Isometric view

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	Wt(Kg)/Each
20	May 20 Frame 12	38SQ X 2 X 1350	1	2.9
19	May 20 Frame 11	38SQ X 2 X 1696	1	3.8
18	May 20 Frame 10	38SQ X 2 X 2043	1	4.65
17	May 20 BOP 8	--	4	0.07
16	May 20 Frame 9	DIA 21 X 2 X 1535	2	1.44
15	May 20 BOP 7	--	2	70
14	May 20 BOP 6	60 X 60 X 5	5	0.14
13	May 20 BOP 5	438 X 462 X 5	10	8
12	May 20 BOP 4	2000 X 462 X 5	1	36.3
11	May 20 BOP 3	4438 X 462 X 5	5	80.6
10	May 20 BOP 2	3838 X 462 X 5	1	70
9	May 20 BOP 1	3238 X 462 X 5	1	58.8
8	May 20 Frame 8	25SQ X 1.6 X 438	20	0.48
7	May 20 Frame 7	25SQ X 1.6 X 2000	2	2.35
6	May 20 Frame 6	25SQ X 1.6 X 4438	2	5.2
5	May 20 Frame 5	25SQ X 1.6 X 3838	2	4.5
4	May 20 Frame 4	25SQ X 1.6 X 462	27	0.52
3	May 20 Frame 3	25SQ X 1.6 X 3238	2	3.8
2	May 20 Frame 2	38SQ X 2 X 500	5	0.93
1	May 20 Frame 1	38SQ X 2 X 2100	5	4.72

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DRAWING TITLE: May 19

SCALE: As Indicated

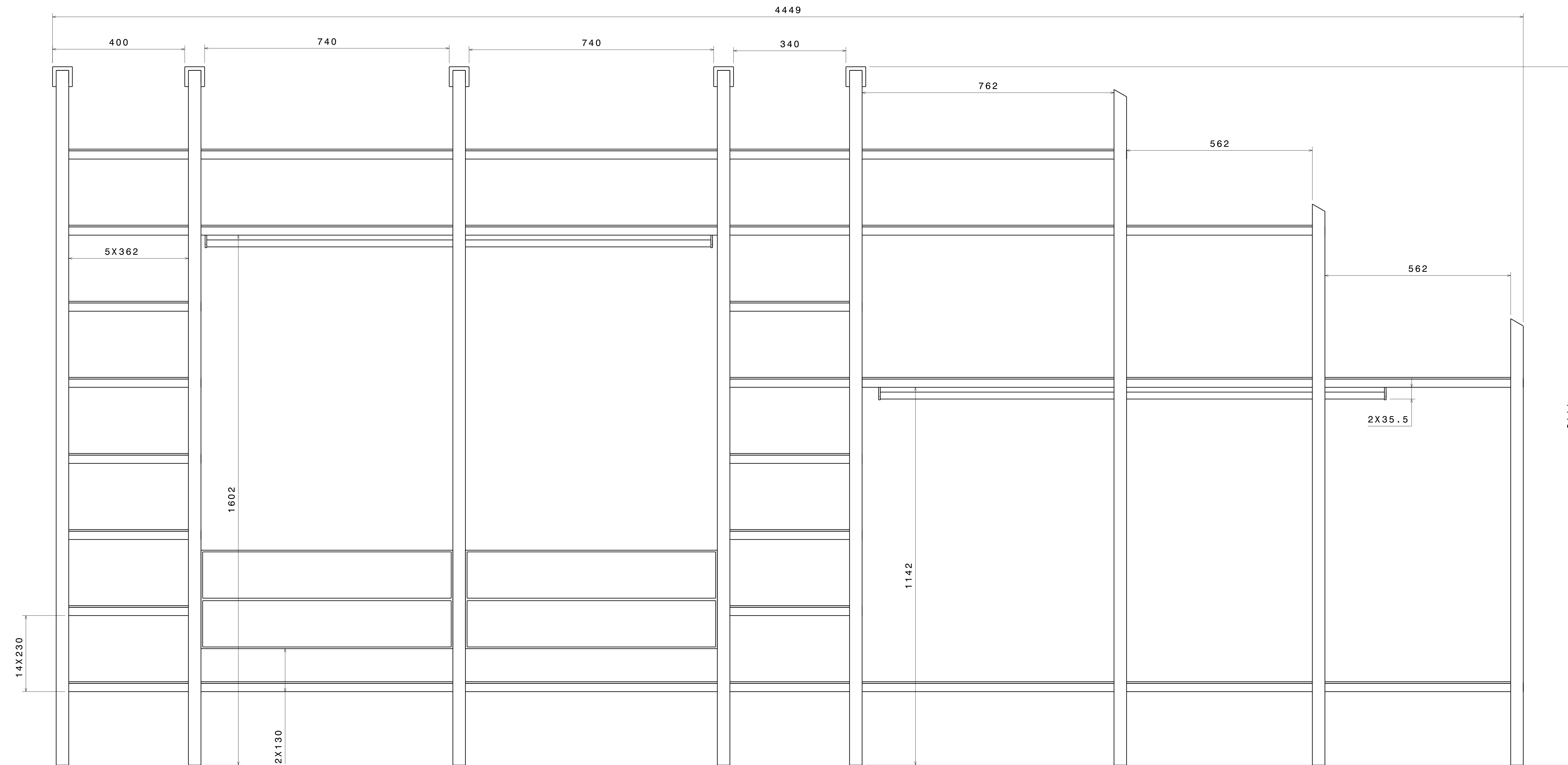
WEIGHT(kg): 0kg

SHEET 1 OF 3

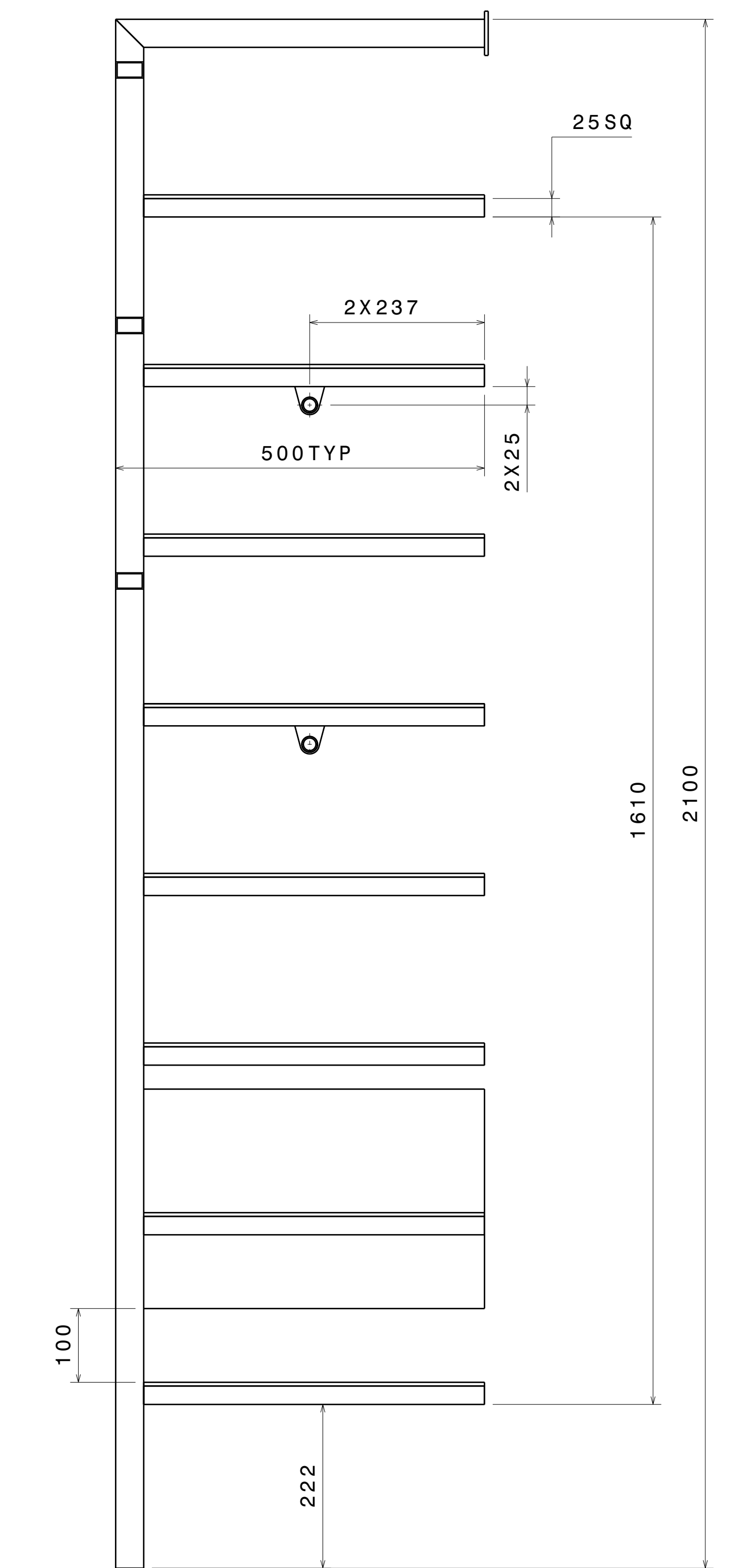
DRAWN BY: SB	DATE: 16JUN2020	CHECKED BY: P2P Analysis & Solutions	DATE: 16JUN2020	DESIGNED BY: P2P Analysis & Solutions	DATE: 16JUN2020
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UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN MM
 VIEWS: THIRD ANGLE PROJECTION

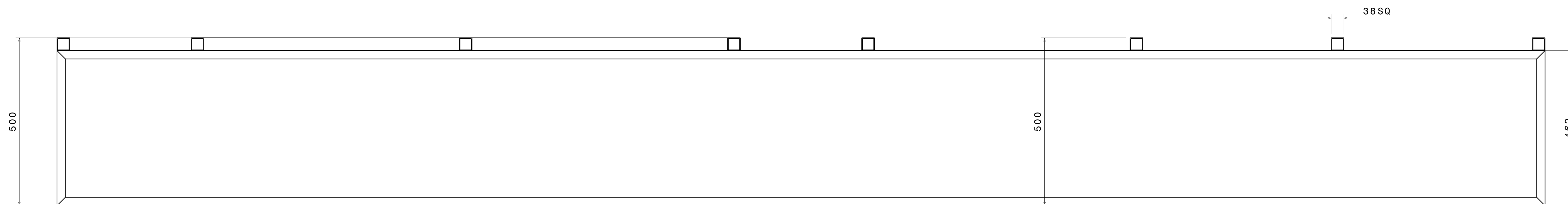
REV	DATE	DESCRIPTION
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Front view



Right view

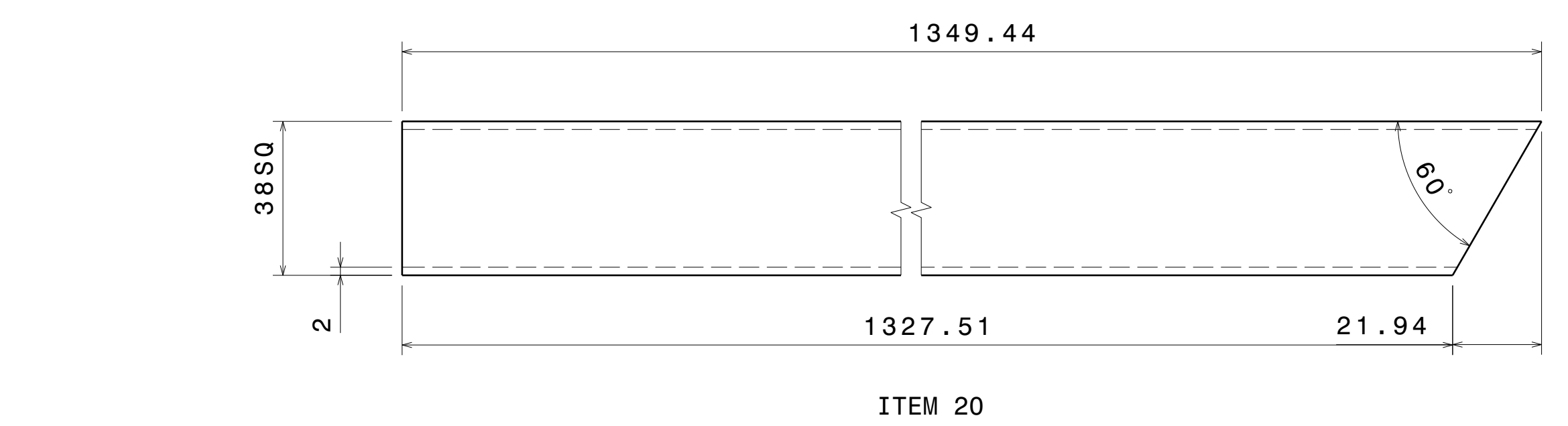
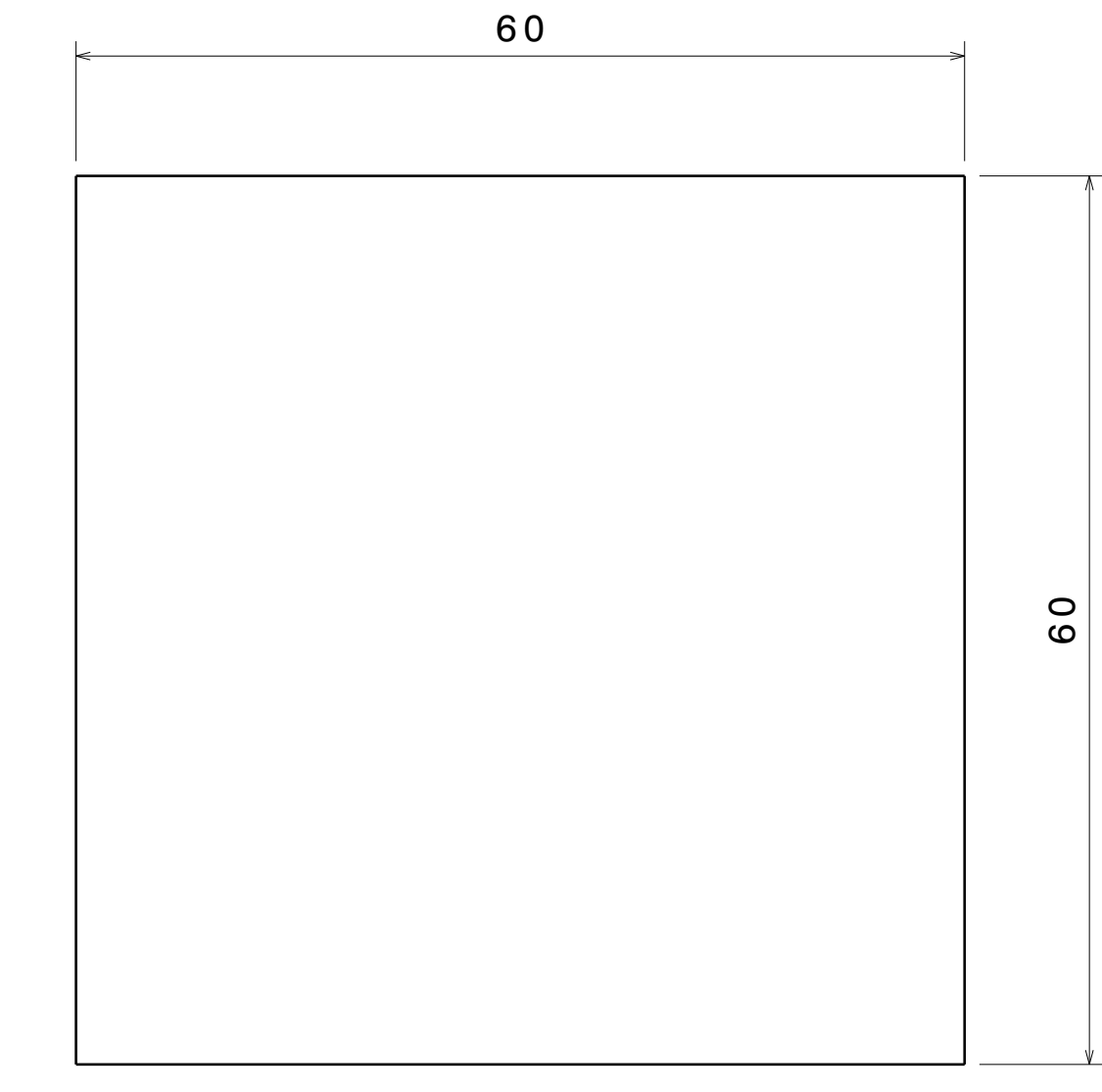
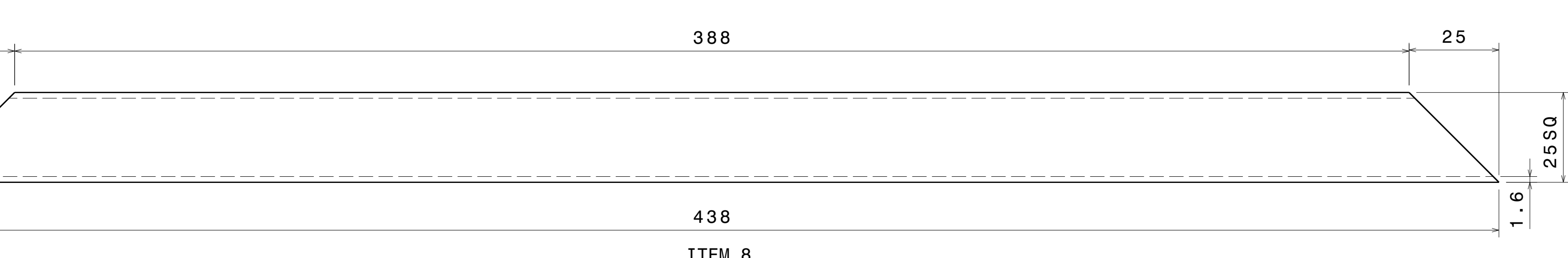
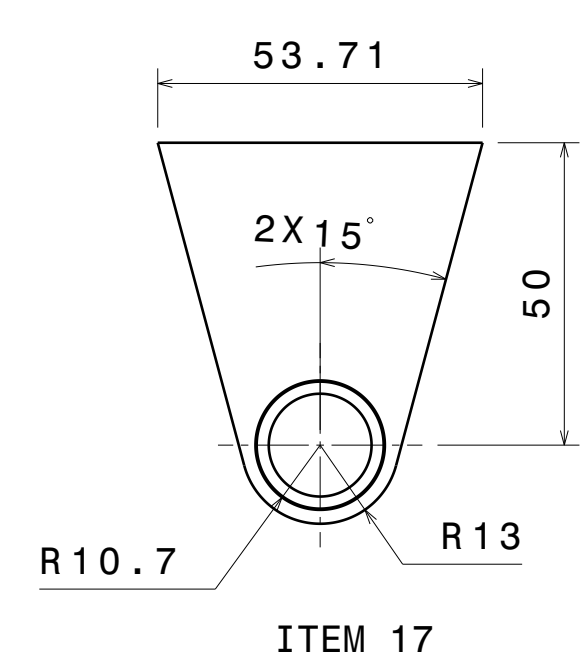
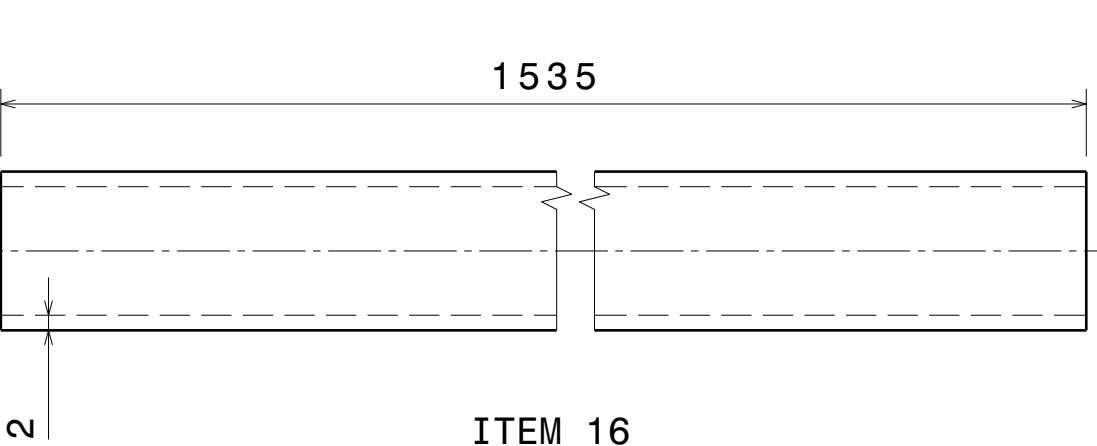
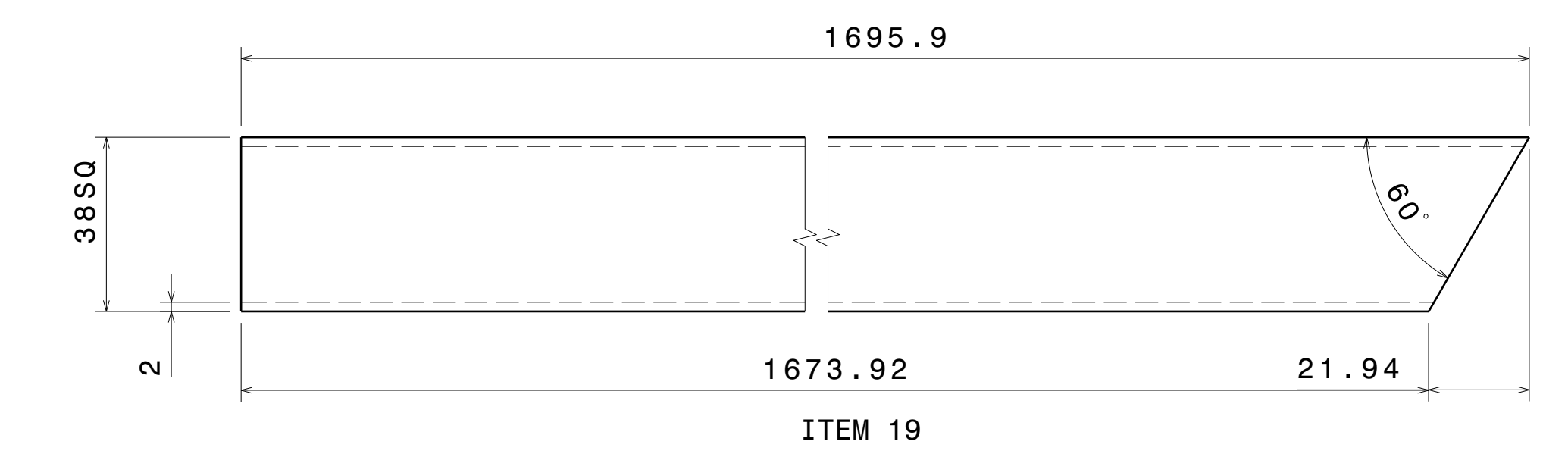
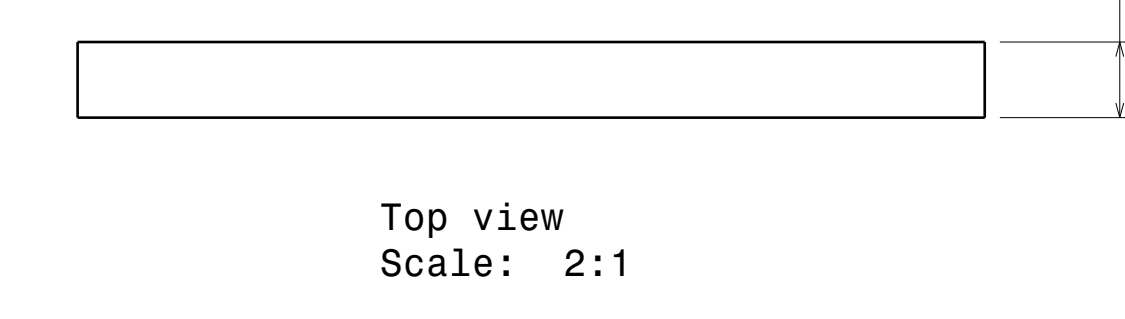
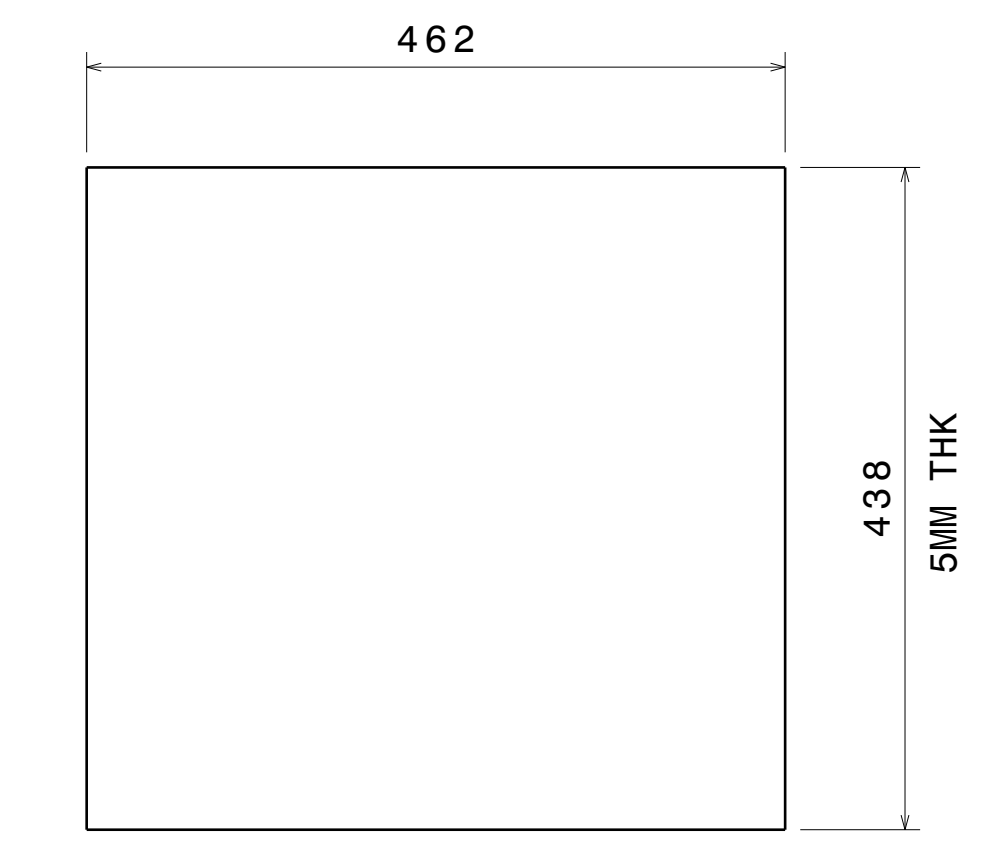
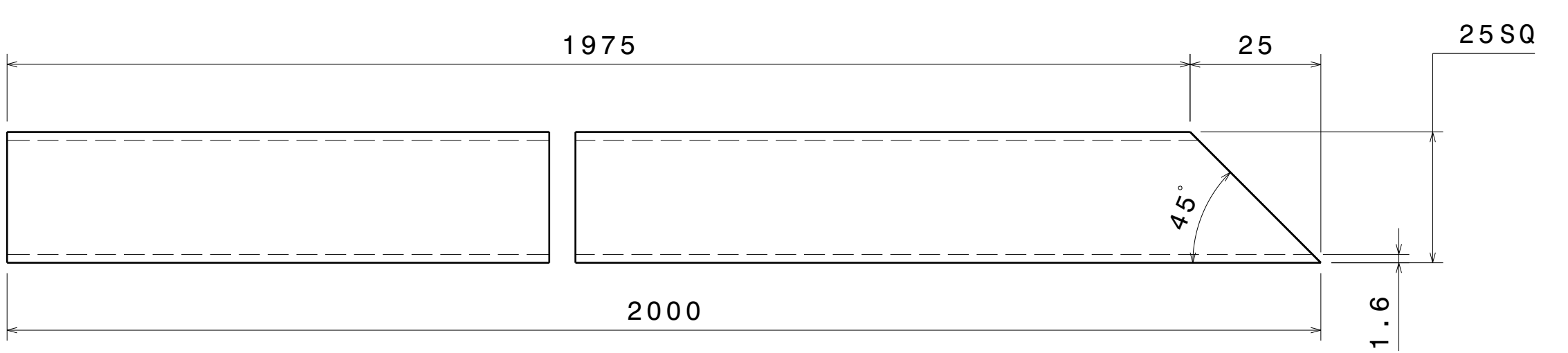
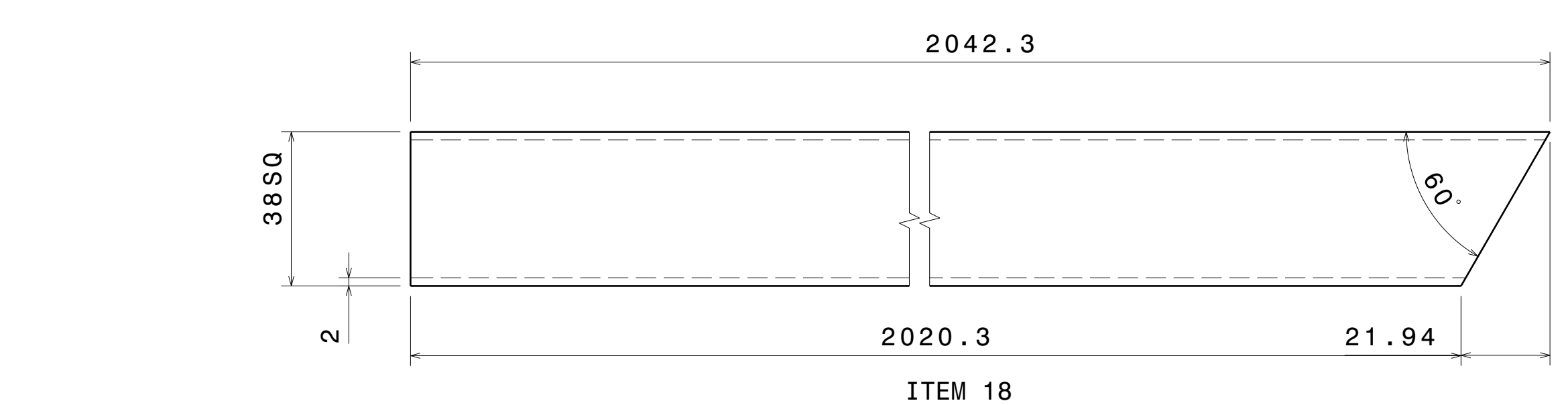
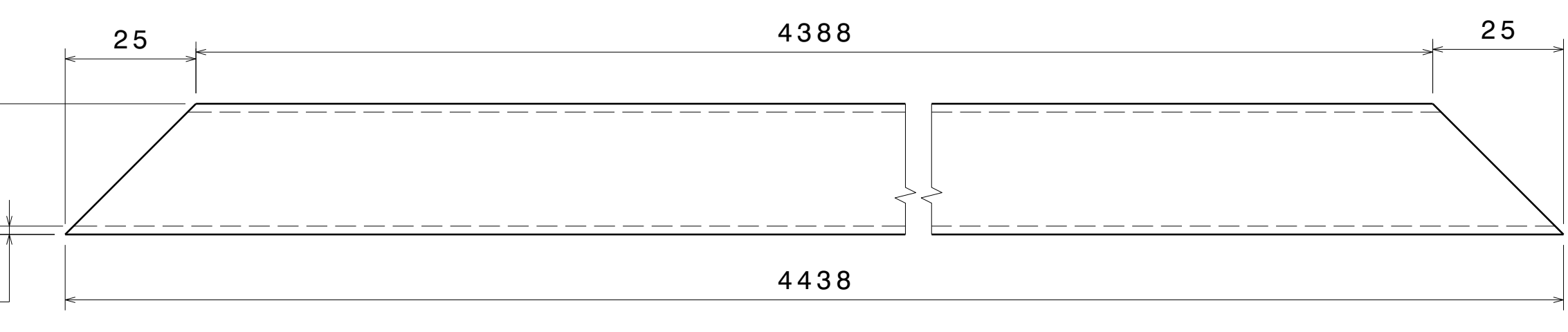
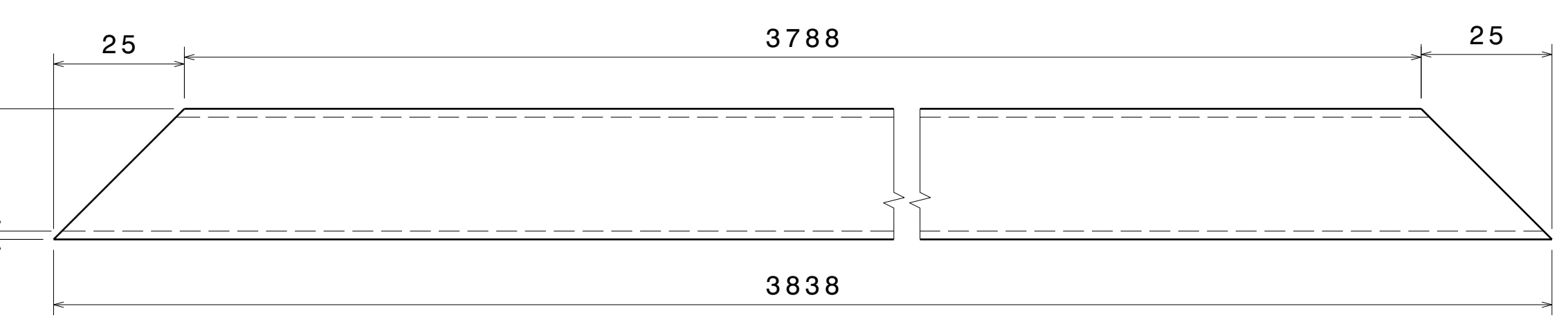
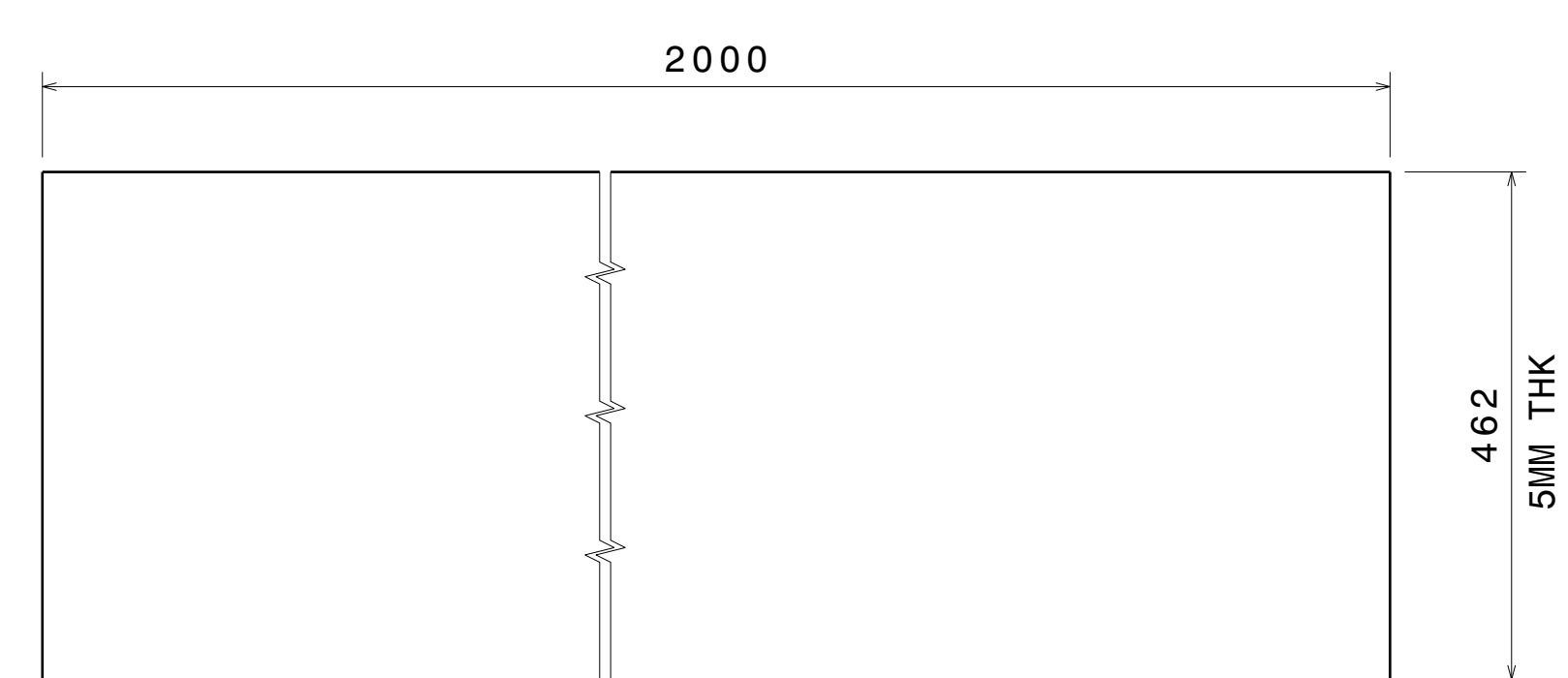
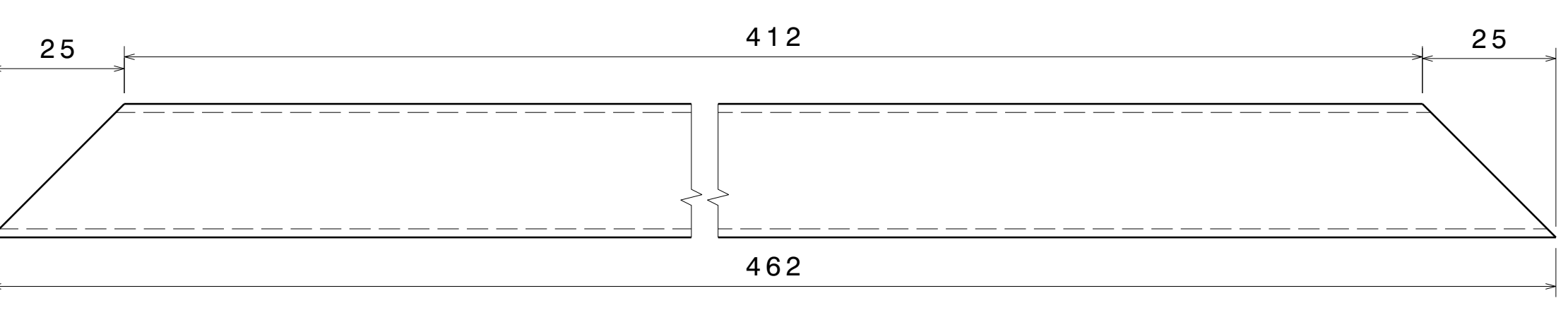
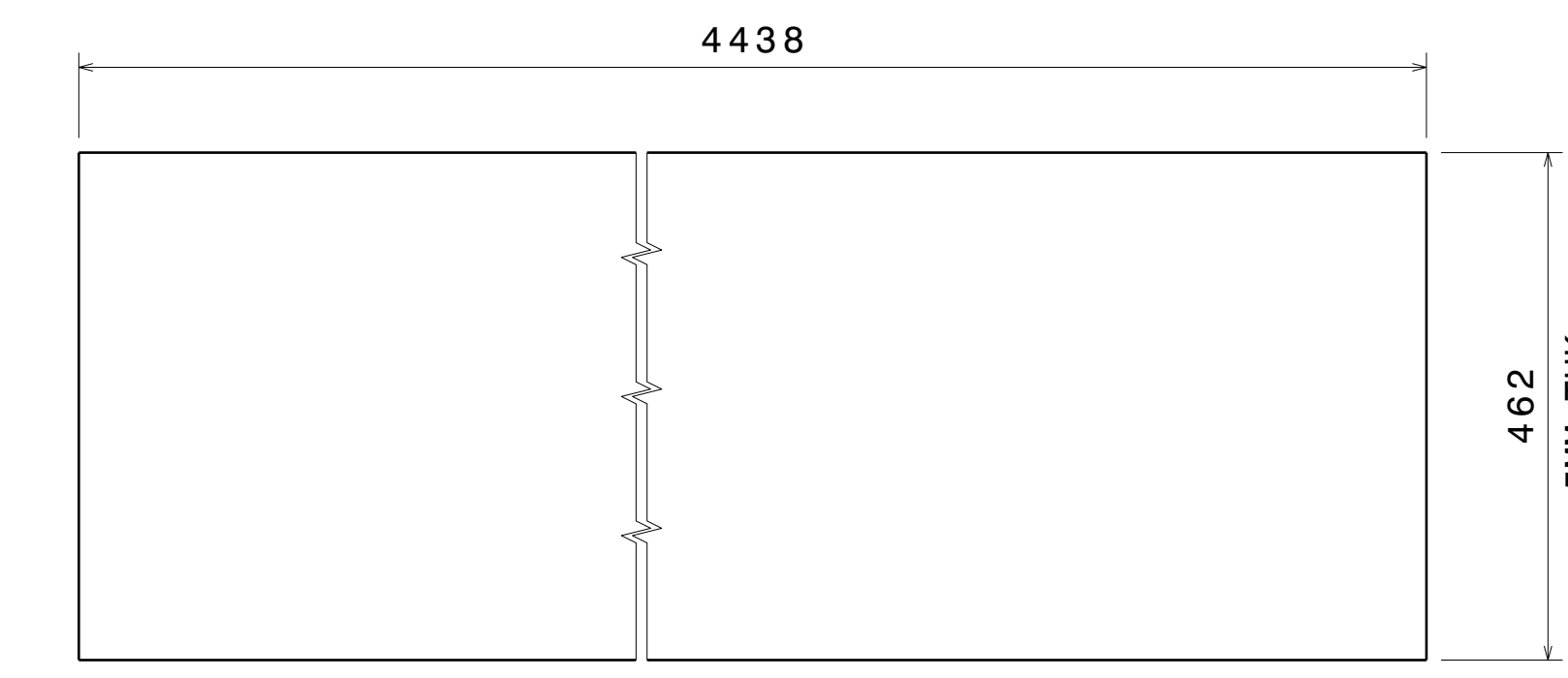
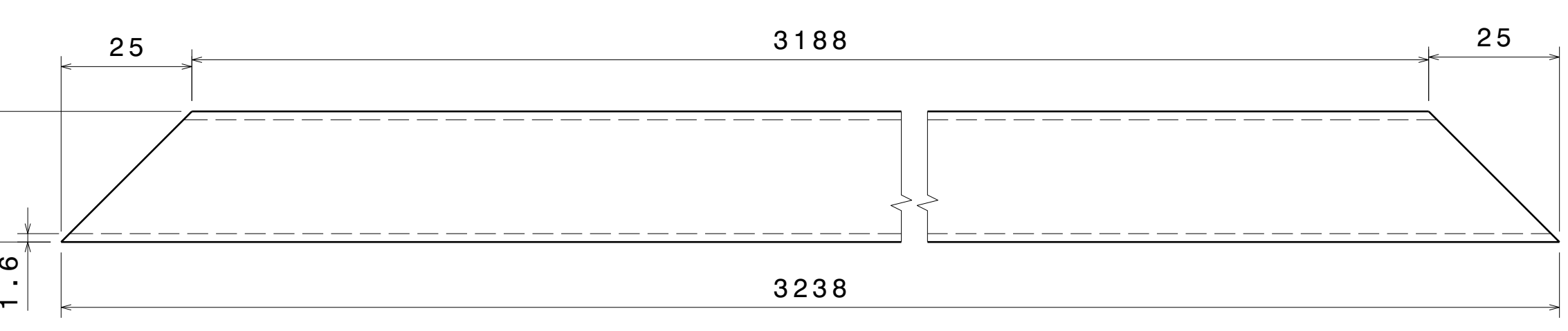
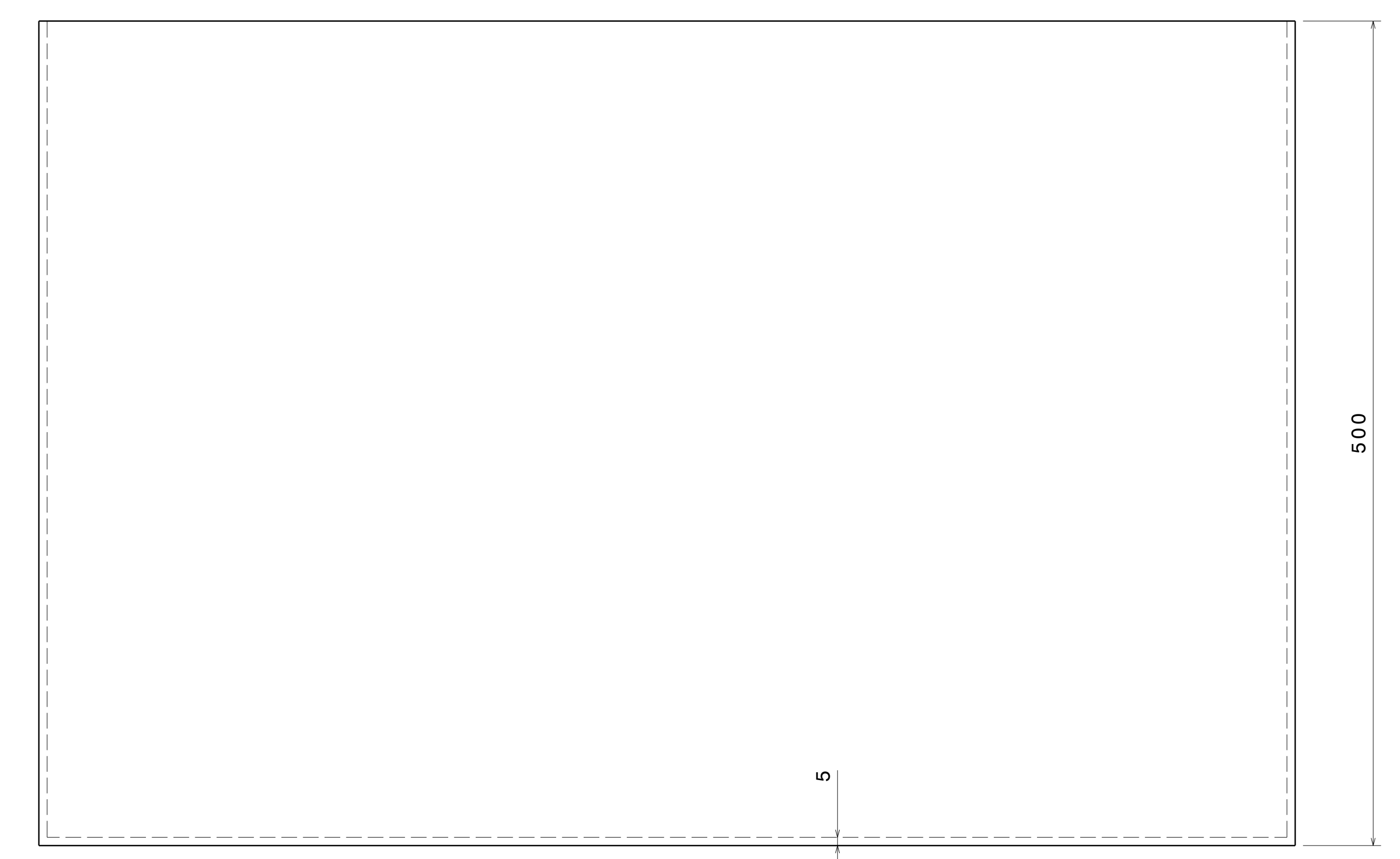
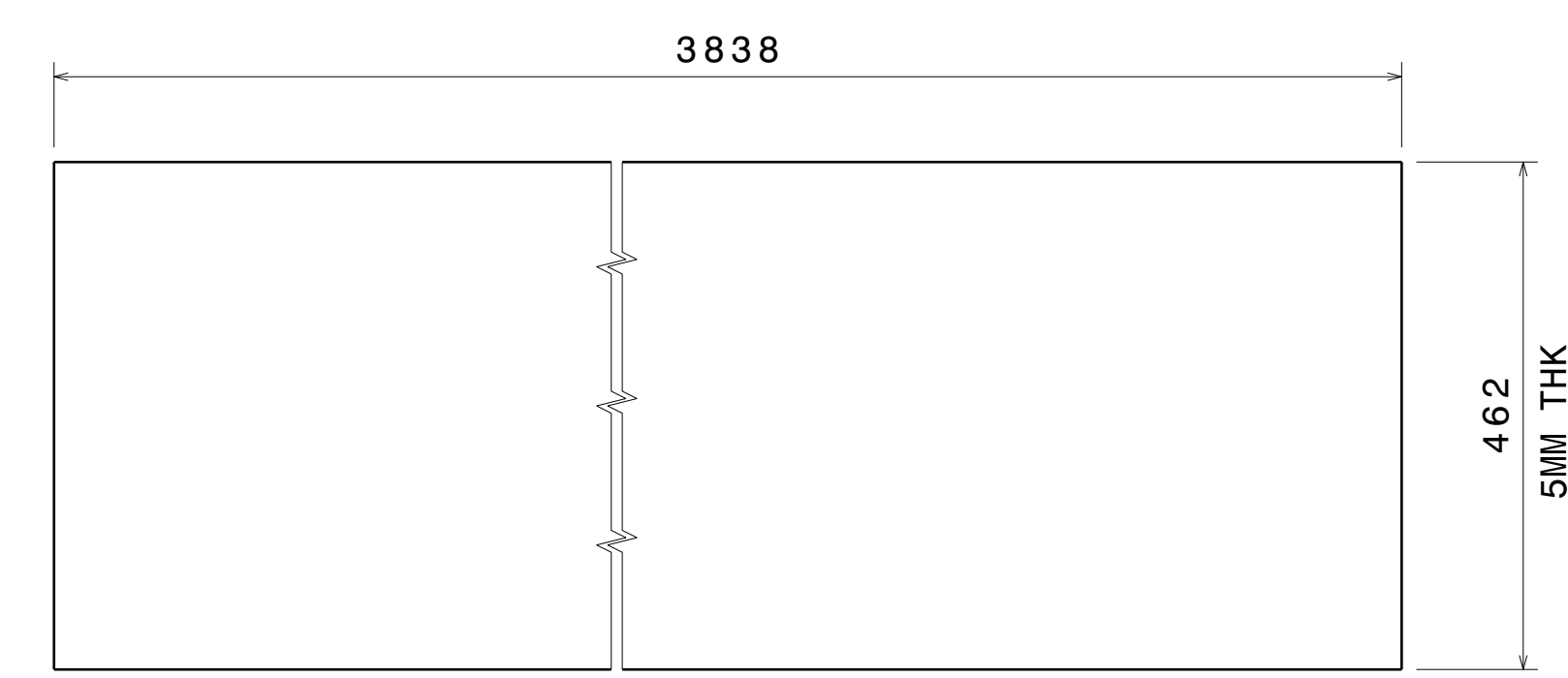
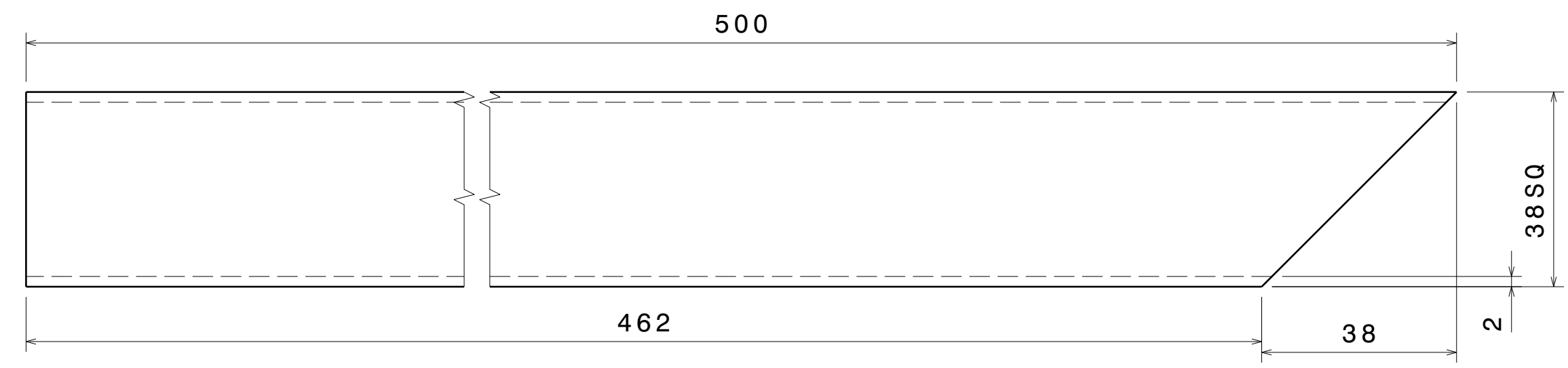
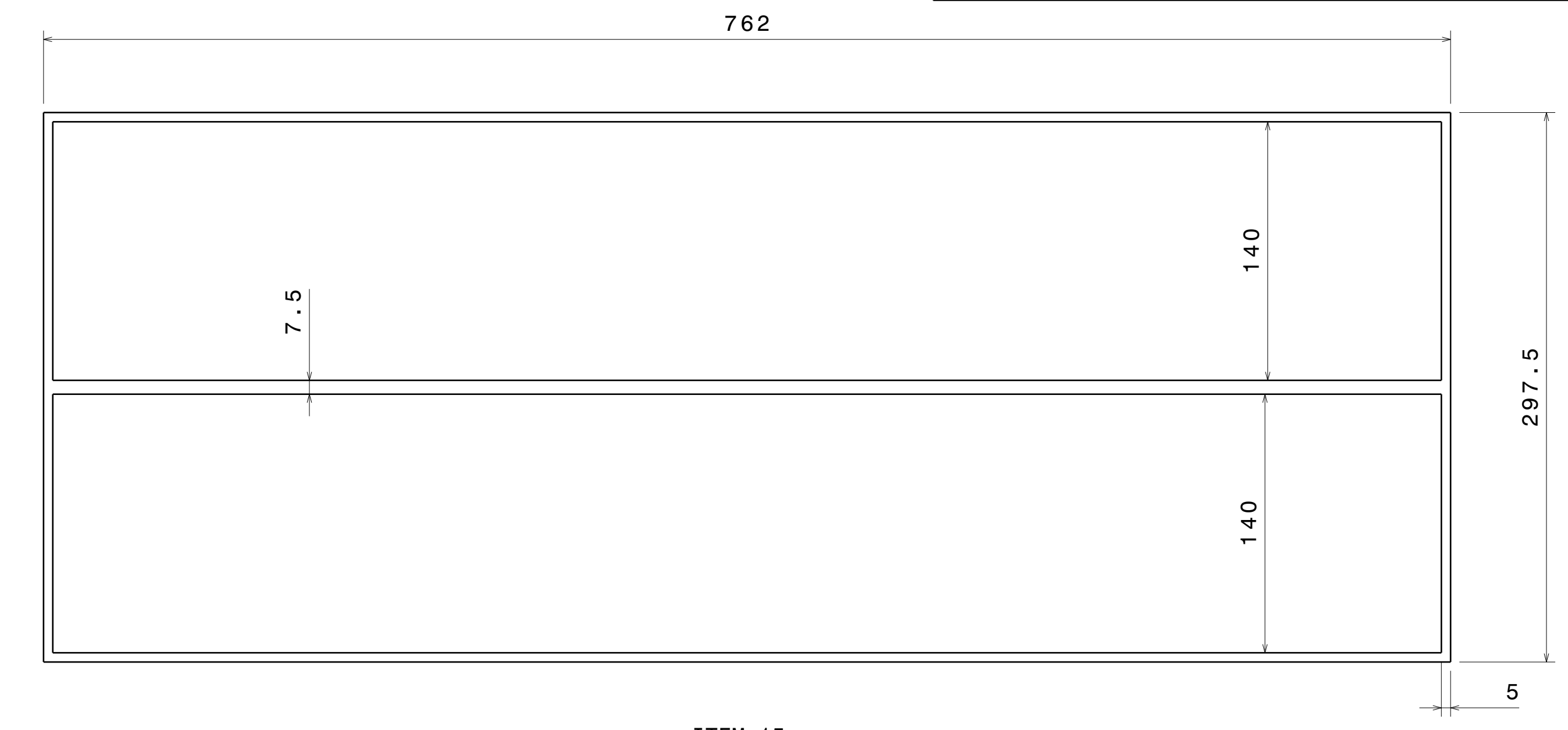
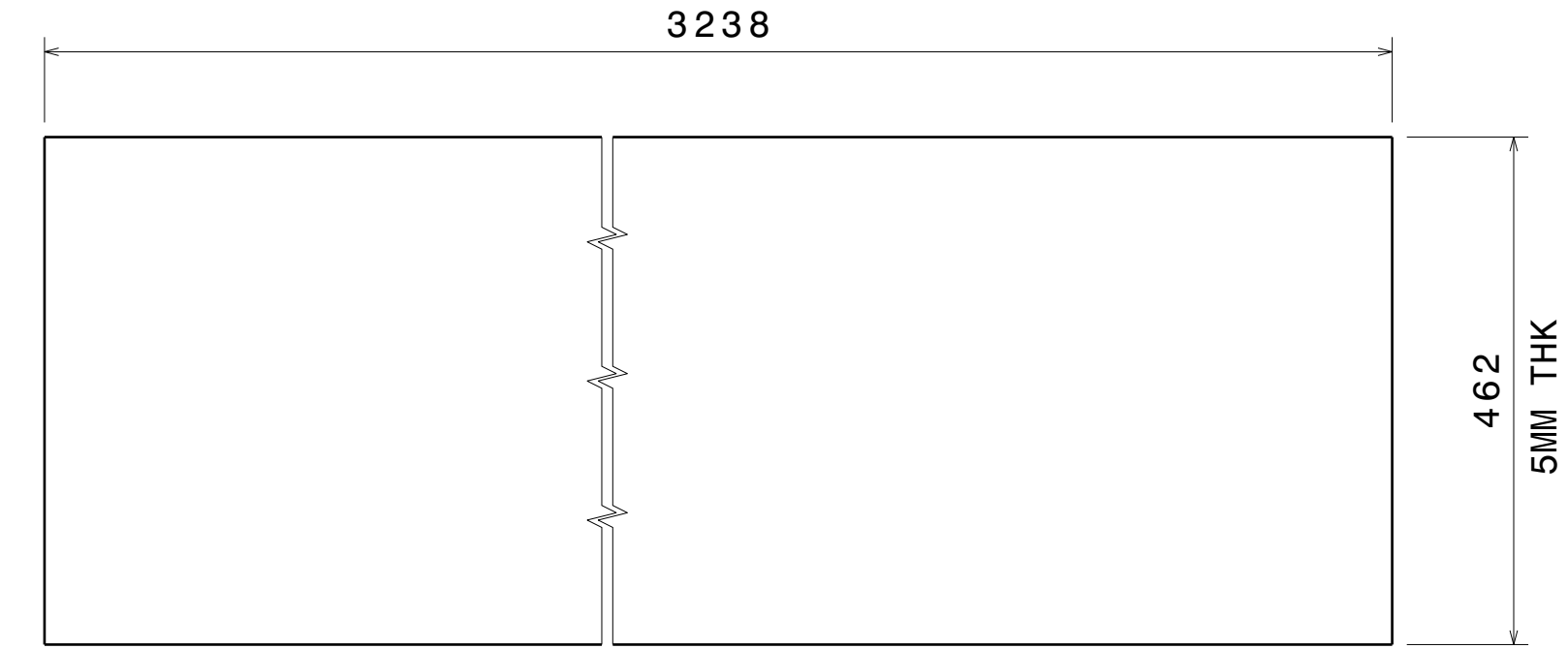
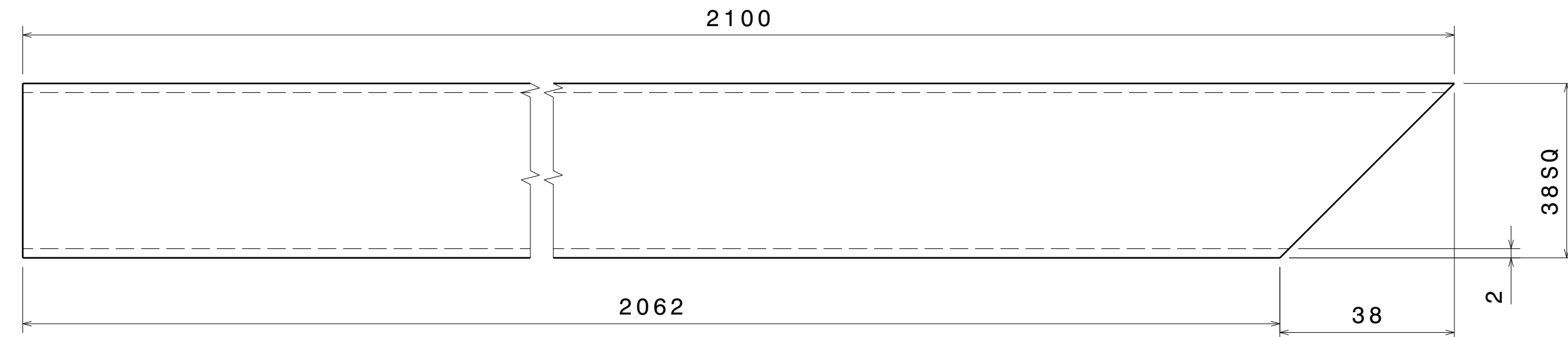


Bottom view

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DRAWN BY SB		DATE 16JUN2020	
CHECKED BY P2P Analysis & Solutions		DATE 16JUN2020	
DESIGNED BY P2P Analysis & Solutions		DATE 16JUN2020	
SIZE A0	DRAWING NUMBER P2P May 19	REV 00	
SCALE NONE	WEIGHT (kg) XXX	SHEET 2 OF 3	

REV	DATE	DESCRIPTION
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SB		16JUN2020		May 19	
CHECKED BY		DATE		SIZE	DRAWING NUMBER
P2P Analysis & Solutions		16JUN2020		A0	P2P May 19
DESIGNED BY		DATE		SCALE	WEIGHT (kg)
P2P Analysis & Solutions		16JUN2020		NONE	XXX
				SHEET 3 OF 3	

