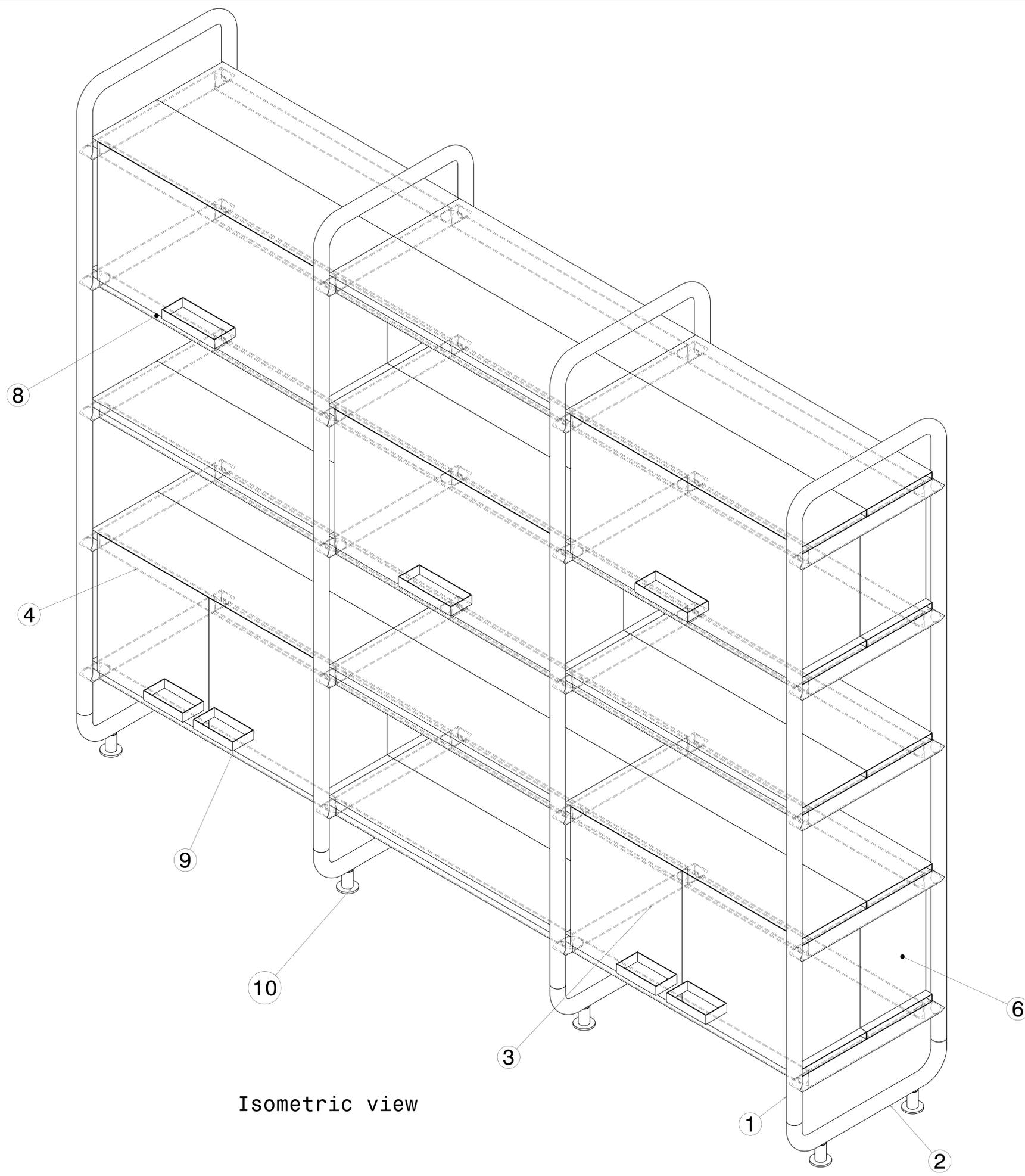
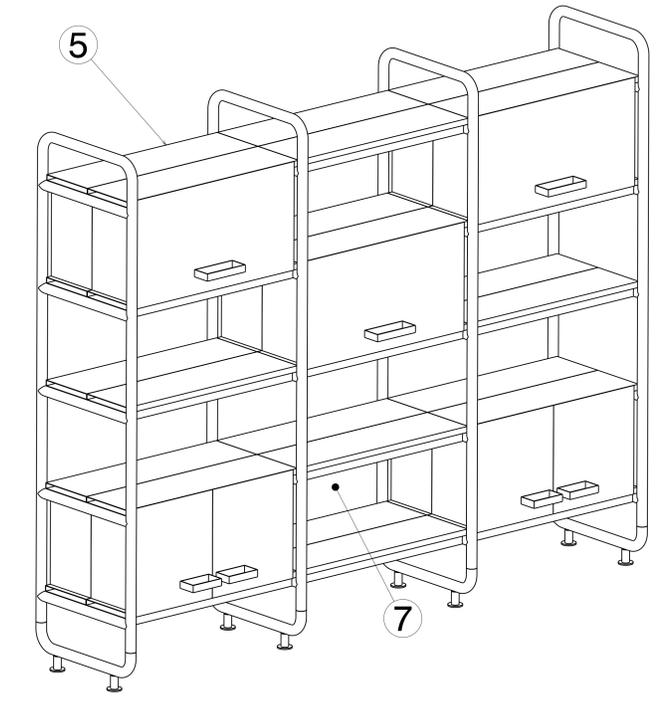


REV/DATE	DESCRIPTION
00 30JUL2020	INITIAL REVISION

- NOTES:
- (⊥) ALL VERTICAL SUPPORTS ARE PERPENDICULAR.
 - FLATNESS OF .5MM IS APPLIED BY DEFAULT.
 - ⊥ WELD BEAD OF 2MM RADIUS IS FOLLOWED.
 - ▽ SURFACE FINISH MEDIUM TO SMOOTH IS USED.
 - ALL TUBES ARE AS PER APL APOLLO STANDARD. CHANGES MAY EFFECT THE LOAD CAPACITY.
 - ALL HORIZONTAL AND VERTICAL TUBES ARE PERPENDICULAR TO EACH OTHER WITH ±1 DEG.
 - FINE WELDING IS REQUIRED AS PER MENTIONED DETAILS AND FINISHING.
 - HIGHER CURRENT WELDING MAY AFFECT THE BRITTLENESS OF MATERIAL WHICH LATER MAY RAISE TO WEAKENING OF STRUCTURE.
 - FABRICATORS ARE ALLOWED TO USE FITTINGS/FRAMES/SUPPORTS AS NEEDED AND THE SAME MUST BE COMMUNICATED BACK TO ENGINEERING TEAM.
 - BOP COMPONENT WEIGHTS ARE FOR REFERENCE ONLY AND SUBJECTED TO CHANGE PER PURCHASED COMPONENTS.



Isometric view



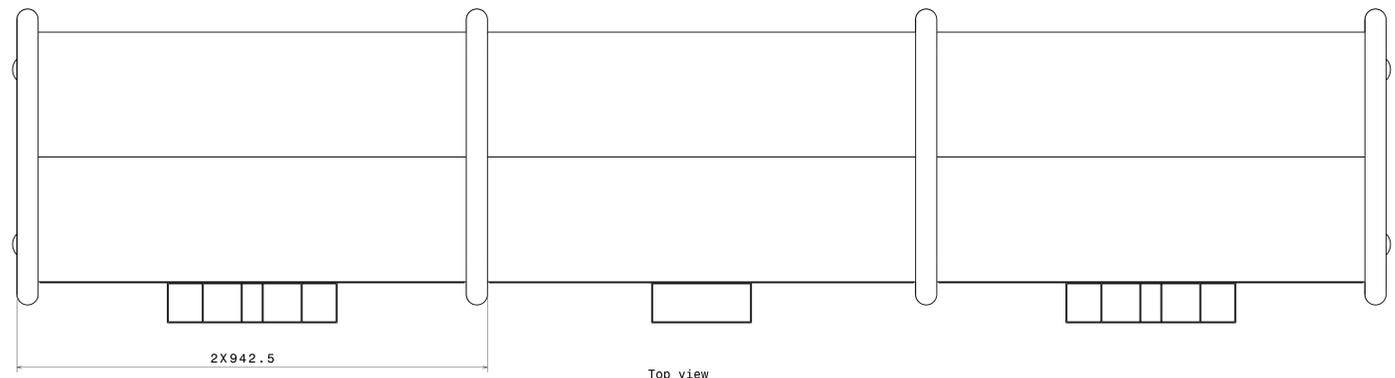
Isometric view
Scale: 1:10

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	Wt (Kg)/Each
10	BASE SUPPORT - BOP	--	8	0.19
9	DOOR PAIR 2 - BOP	850 X 455 X 2	2	6.51
8	DOOR 1 - BOP	850 X 455 X 2	3	6.34
7	JUNE 5 PLANK 3	175 X 25 X 1.6 X 800	10	3.96
6	JUNE 5 PLANK 2	250 X 25 X 1.6 X 350	20	2.39
5	JUNE 5 PLANK 1	250 X 25 X 1.6 X 900	30	6.15
4	JUNE 5 TUBE 4	DIA 42.5 X 2.6 X 900	30	2.22
3	JUNE 5 TUBE 3	DIA 42.5 X 2.6 X 550	20	1.33
2	JUNE 5 TUBE 2	DIA 42.5 X 2.6 X 900	4	2.22
1	JUNE 5 TUBE 1	DIA 42.5 X 2.6 X 4800	4	11.7

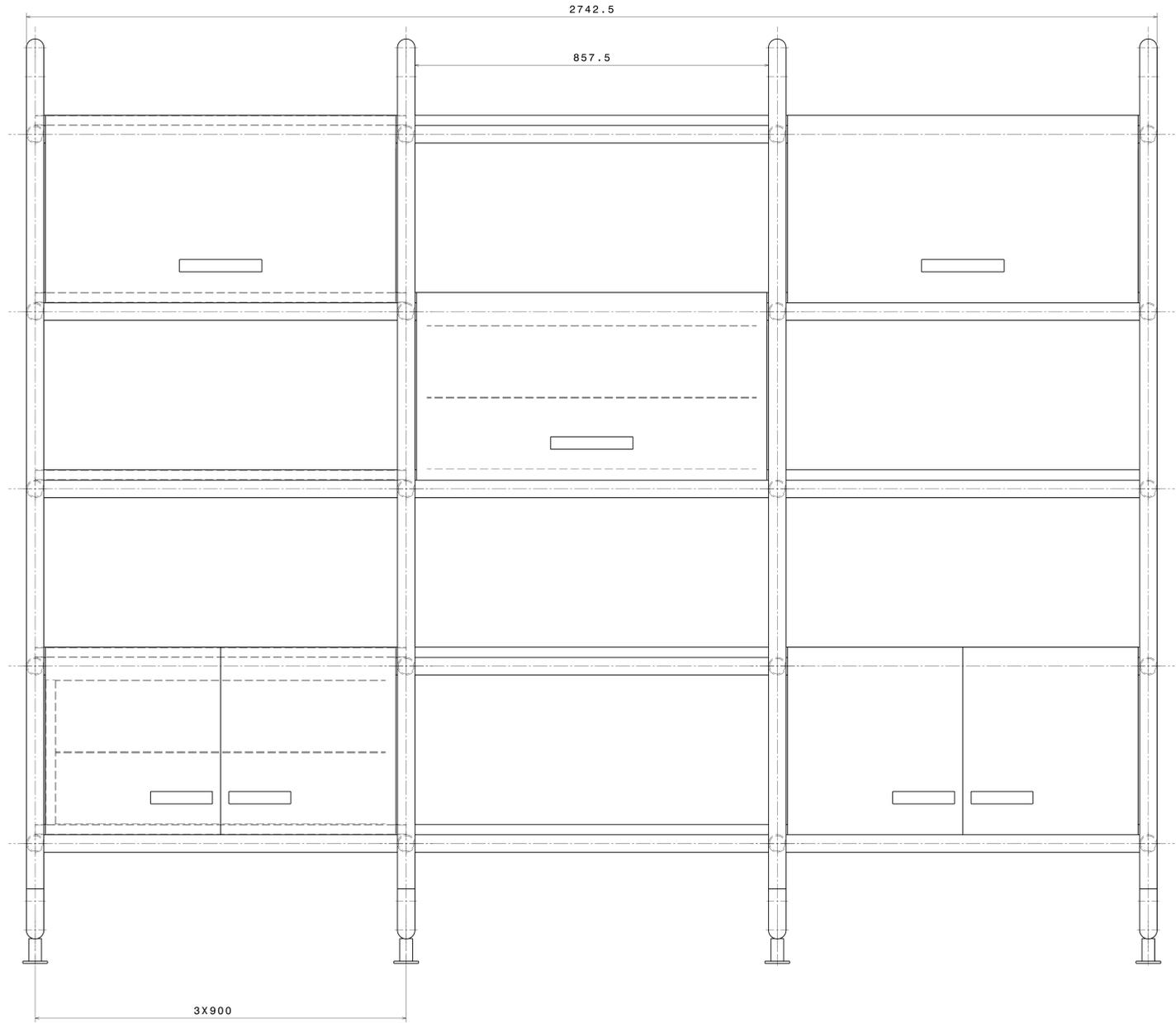
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DRAWN BY: SB		DATE: 30JUL2020	
CHECKED BY: P2P Analysis & Solutions		DATE: 30JUL2020	
DESIGNED BY: P2P Analysis & Solutions		DATE: 30JUL2020	
DRAWING TITLE: JUNE 5		SIZE: A0	DRAWING NUMBER: P2P JUNE 5
SCALE: As Indicated		WEIGHT (kg): 0kg	SHEET 1 OF 3

UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN MM VIEWS: THIRD ANGLE PROJECTION

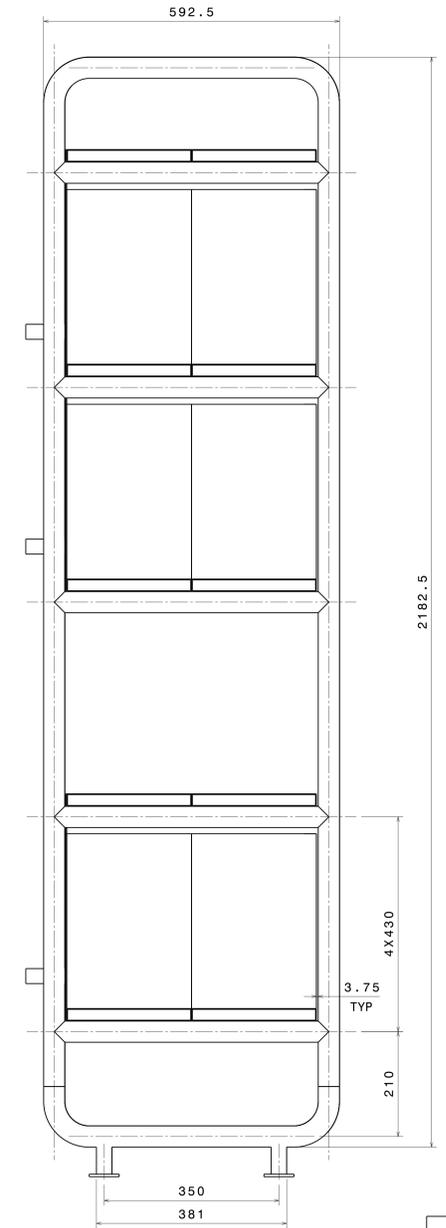
REV	DATE	DESCRIPTION
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Top view
Scale: 1:5



Front view
Scale: 1:5

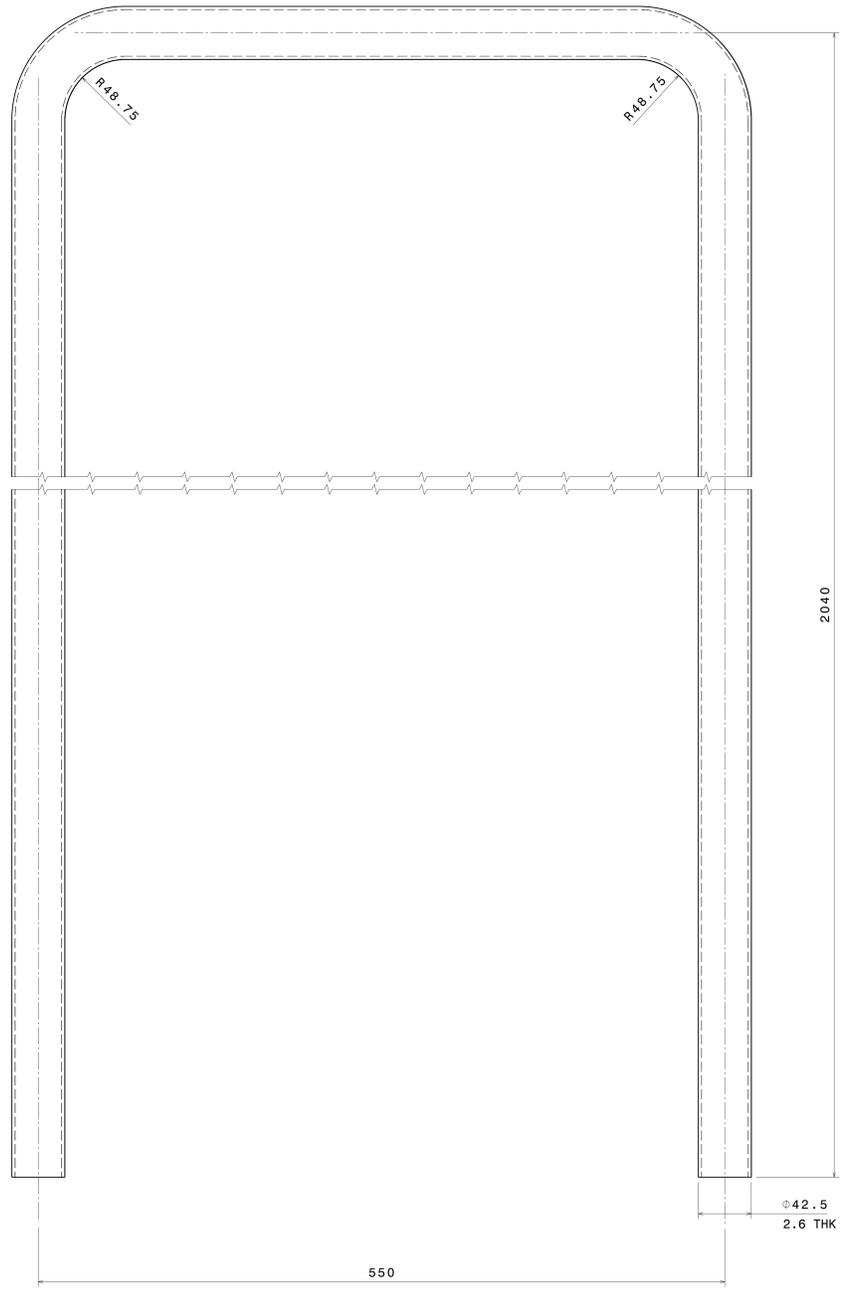


Right view
Scale: 1:5

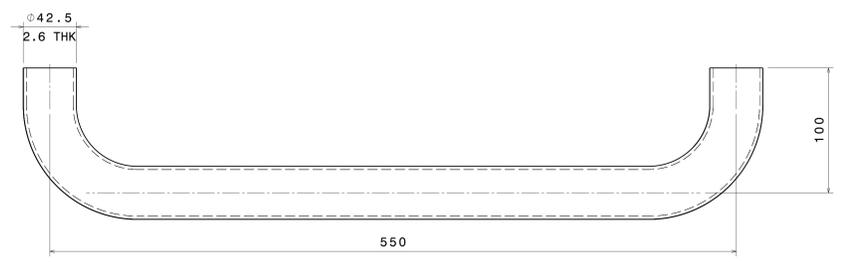
UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN MM VIEWS: THIRD ANGLE PROJECTION

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CHECKED BY P2P Analysis & Solutions		DATE 30JUL2020	
DESIGNED BY P2P Analysis & Solutions		DATE 30JUL2020	
DRAWING TITLE JUNE 5		SIZE A0	DRAWING NUMBER P2P_JUNE 5
SCALE NONE		WEIGHT (kg) XXX	REV 00
		SHEET 2 OF 3	

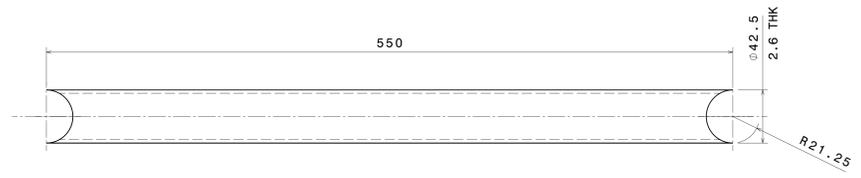
REV	DATE	DESCRIPTION
00	30JUL2020	INITIAL REVISION



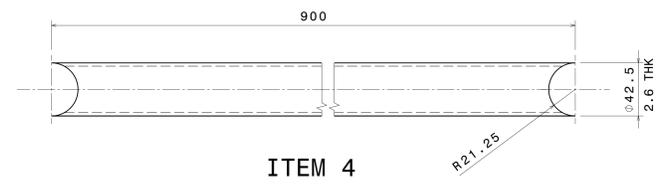
ITEM 1



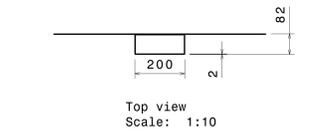
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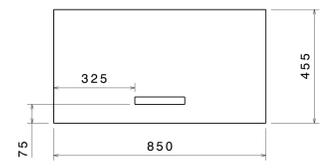
ITEM 3



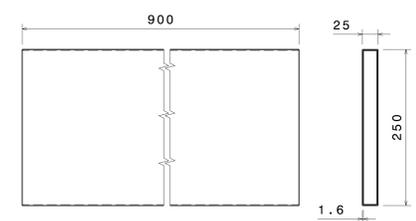
ITEM 4



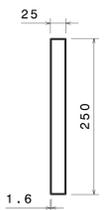
Top view
Scale: 1:10



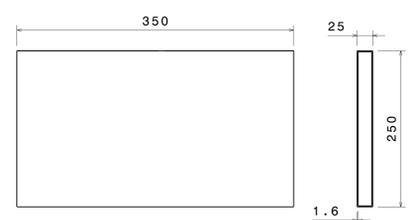
ITEM 8



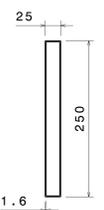
ITEM 5



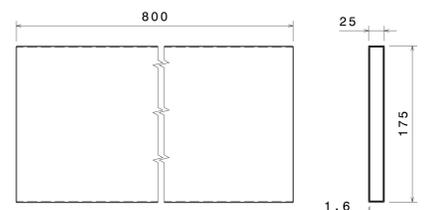
Right view
Scale: 1:4



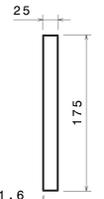
ITEM 6



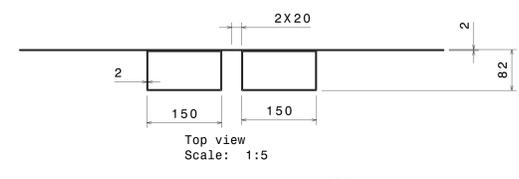
Right view[2]
Scale: 1:4



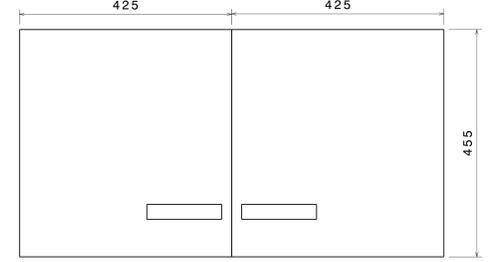
ITEM 7



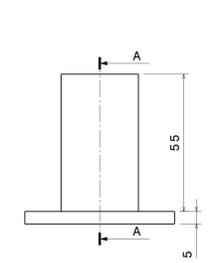
Right view[3]
Scale: 1:4



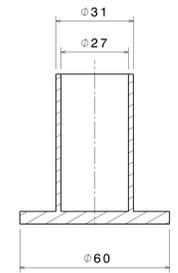
Top view
Scale: 1:5



ITEM 9



ITEM 10



Section view A-A
Scale: 1:1

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DESIGNED BY P2P Analysis & Solutions		DATE 30JUL2020	
DRAWING TITLE JUNE 5		SIZE A0	DRAWING NUMBER P2P_JUNE 5
SCALE NONE		WEIGHT (kg) XXX	REV 00
		SHEET 3 OF 3	